SECTION 221329 SANITARY SEWERAGE PUMPS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Submersible sewage pumps.
2. Sewage-pump basins and basin covers.

B. Related Requirements:

1. Section 221429 "Sump Pumps" for applications in storm-drainage systems.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of product.

B. Shop Drawings:

1. Include plans, elevations, sections, and mounting details.
2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
3. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
4. Include diagrams for power, signal, and control wiring.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

B. UL Compliance: Comply with UL 778 for motor-operated water pumps.

2.2 SUBMERSIBLE SEWAGE PUMPS

A. Submersible, Quick-Disconnect, Single-Seal Sewage Pumps:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

    a. Flygt; a brand of Xylem Inc.
    b. Goulds Water Technology; a Xylem brand.
    c. Weil Pump; a Wilo Company.
    d. Zoeller Company.
    e. Or approved equal

2. Description: Factory-assembled and -tested sewage-pump unit with guide-rail supports.
3. Pump Type: Submersible, end-suction, single-stage, close-coupled, overhung-impeller, centrifugal sewage pump as defined in HI 1.1-1.2 and HI 1.3.
4. Pump Casing: Cast iron, with open inlet, and discharge fittings for connection to guide-rail support.
5. Impeller: Statically and dynamically balanced, ASTM A48/A48M, Class No. 25 A cast iron and stainless steel, nonclog, open, or semiopen design for solids handling, and keyed and secured to shaft.
6. Pump and Motor Shaft: Stainless steel or steel, with factory-sealed, grease-lubricated ball bearings.
7. Seal: Mechanical.
8. Motor: Hermetically sealed, capacitor-start type; with built-in overload protection; lifting eye or lug; and three-conductor, waterproof power cable of length required and with grounding plug and cable-sealing assembly for connection at pump.

    a. Motor Housing Fluid: Oil.

9. Controls:

    a. Enclosure: NEMA 250, Type 1; wall mounted.
    b. Switch Type: Mercury-float type, in NEMA 250, Type 6 enclosures with mounting rod and electric cables.
    c. Automatic Alternator: Start pumps on successive cycles and start multiple pumps if one cannot handle load.
    d. High-Water Alarm: Rod-mounted, NEMA 250, Type 6 enclosure with mechanical-float, mercury-float, or pressure switch matching control and electric bell; 120 V ac, with transformer and contacts for remote alarm bell.

10. Control-Interface Features:

    a. Remote Alarm Contacts: For remote alarm interface.
    b. Building Automation System Interface: Auxiliary contacts in pump controls for interface to building automation system and capable of providing the following:

        1) On-off status of pump.
        2) Alarm status.

11. Guide-Rail Supports:

a. Standard: SWPA's "Submersible Sewage Pumping Systems (SWPA) Handbook."
b. Guide Rails: Vertical pipes or structural members, made of galvanized steel or other corrosion-resistant metal, attached to baseplate and basin sidewall or cover.
c. Baseplate: Corrosion-resistant metal plate, attached to basin floor, supporting guide rails and stationary elbow.
d. Pump Yoke: Motor- or casing-mounted yokes or other attachments for aligning pump during connection of flanges.
e. Movable Elbow: Pump discharge-elbow fitting with flange, seal, and positioning device.
f. Stationary Elbow: Fixed discharge-elbow fitting with flange that mates to movable-elbow flange and support attached to baseplate.
g. Lifting Cable: Stainless steel; attached to pump and cover at manhole.

2.3 SEWAGE-PUMP BASINS AND BASIN COVERS

A. Basins: Factory-fabricated, watertight, cylindrical, basin sump with top flange and sidewall openings for pipe connections.

1. Material: Fiberglass.
2. Reinforcement: Mounting plates for pumps, fittings, guide-rail supports if used, and accessories.
3. Anchor Flange: Same material as or compatible with basin sump, cast in or attached to sump, in location and of size required to anchor basin in concrete slab.

B. Basin Covers: Fabricate metal cover with openings having gaskets, seals, and bushings; for access to pumps, pump shafts, control rods, discharge piping, vent connections, and power cables.

1. Reinforcement: Steel or cast iron, capable of supporting foot traffic for basins installed in foot-traffic areas.

2.4 MOTORS

A. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Section 220513 "Common Motor Requirements for Plumbing Equipment."

1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.

B. Motors for submersible pumps shall be hermetically sealed.

PART 3 - EXECUTION

3.1 INSTALLATION

A. Pump Installation Standards:

1. Comply with HI 1.4 for installation of centrifugal pumps.

2. Comply with HI 3.1-3.5 for installation of progressing-cavity sewage pumps.

B. Equipment Mounting:

1. Install progressing-cavity sewage pumps on cast-in-place concrete equipment base(s). Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
2. Comply with requirements for vibration isolation and seismic-control devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."
3. Comply with requirements for vibration isolation devices specified in Section 220548.13 "Vibration Controls for Plumbing Piping and Equipment."

C. Wiring Method: Comply with requirements in Section 260519 "Low-Voltage Electrical Power Conductors and Cables."

D. Wiring within Enclosures: Bundle, lace, and train conductors to terminal points with no excess and without exceeding manufacturer's limitations on bending radii. Provide and use lacing bars and distribution spools.

3.2 CONNECTIONS

A. Comply with requirements for piping specified in Section 221316 "Sanitary Waste and Vent Piping." Drawings indicate general arrangement of piping, fittings, and specialties.

B. Where installing piping adjacent to equipment, allow space for service and maintenance.

3.3 FIELD QUALITY CONTROL

A. Perform the following tests and inspections:

1. Perform each visual and mechanical inspection.
2. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
3. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

B. Pumps and controls will be considered defective if they do not pass tests and inspections.

C. Prepare test and inspection reports.

END OF SECTION 221329