

**SECTION 220553 IDENTIFICATION FOR PLUMBING PIPING AND EQUIPMENT**

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. Equipment labels.
  2. Warning signs and labels.
  3. Pipe labels.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

PART 2 - PRODUCTS

2.1 EQUIPMENT LABELS

- A. Plastic Labels for Equipment:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Brady Corporation.
    - b. Brimar Industries, Inc.
    - c. Carlton Industries, LP.
    - d. Champion America.
    - e. Craftmark Pipe Markers.
    - f. Or approved equal
  2. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
  3. Letter Color: White.
  4. Background Color: Black.
  5. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
  6. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
  7. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
  8. Fasteners: Stainless-steel rivets or self-tapping screws.
  9. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.

- B. Label Content: Include equipment's Drawing designation or unique equipment number, Drawing numbers where equipment is indicated (plans, details, and schedules), and the Specification Section number and title where equipment is specified.
- C. Equipment Label Schedule: For each item of equipment to be labeled, on 8-1/2-by-11-inch bond paper. Tabulate equipment identification number, and identify Drawing numbers where equipment is indicated (plans, details, and schedules) and the Specification Section number and title where equipment is specified. Equipment schedule shall be included in operation and maintenance data.

## 2.2 WARNING SIGNS AND LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Brady Corporation.
  - 2. Brimar Industries, Inc.
  - 3. Carlton Industries, LP.
  - 4. Champion America.
  - 5. Craftmark Pipe Markers.
  - 6. Or approved equal
- B. Material and Thickness: Multilayer, multicolor, plastic labels for mechanical engraving, 1/8 inch thick, and having predrilled holes for attachment hardware.
- C. Letter Color: White.
- D. Background Color: Red.
- E. Maximum Temperature: Able to withstand temperatures up to 160 deg F.
- F. Minimum Label Size: Length and width vary for required label content, but not less than 2-1/2 by 3/4 inch.
- G. Minimum Letter Size: 1/4 inch for name of units if viewing distance is less than 24 inches, 1/2 inch for viewing distances up to 72 inches, and proportionately larger lettering for greater viewing distances. Include secondary lettering two-thirds to three-quarters the size of principal lettering.
- H. Fasteners: Stainless-steel rivets or self-tapping screws.
- I. Adhesive: Contact-type permanent adhesive, compatible with label and with substrate.
- J. Label Content: Include caution and warning information plus emergency notification instructions.

## 2.3 PIPE LABELS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

1. Actioncraft Products, Inc.; a division of Industrial Test Equipment Co., Inc.
  2. Brady Corporation.
  3. Brimar Industries, Inc.
  4. Carlton Industries, LP.
  5. Champion America.
  6. Craftmark Pipe Markers.
  7. Or approved equal
- B. General Requirements for Manufactured Pipe Labels: Preprinted, color-coded, with lettering indicating service, and showing flow direction.
- C. Pretensioned Pipe Labels: Precoiled, semirigid plastic formed to partially cover circumference of pipe and to attach to pipe without fasteners or adhesive.
- D. Self-Adhesive Pipe Labels: Printed plastic with contact-type, permanent-adhesive backing.
- E. Pipe Label Contents: Include identification of piping service using same designations or abbreviations as used on Drawings; also include pipe size and an arrow indicating flow direction.
1. Flow-Direction Arrows: Integral with piping-system service lettering to accommodate both directions or as separate unit on each pipe label to indicate flow direction.
  2. Lettering Size: Size letters according to ASME A13.1 for piping.

### PART 3 - EXECUTION

#### 3.1 EQUIPMENT LABEL INSTALLATION

- A. Install or permanently fasten labels on each major item of mechanical equipment.
- B. Locate equipment labels where accessible and visible.

#### 3.2 PIPE LABEL INSTALLATION

- A. Piping Color Coding: Painting of piping is specified in Section 099123 "Interior Painting."
- B. Pipe Label Locations: Locate pipe labels where piping is exposed or above accessible ceilings in finished spaces; machine rooms; accessible maintenance spaces such as shafts, tunnels, and plenums; and exterior exposed locations as follows:
  1. Near each valve and control device.
  2. Near each branch connection, excluding short takeoffs for fixtures and terminal units. Where flow pattern is not obvious, mark each pipe at branch.
  3. Near penetrations and on both sides of through walls, floors, ceilings, and inaccessible enclosures.
  4. At access doors, manholes, and similar access points that permit view of concealed piping.
  5. Near major equipment items and other points of origination and termination.

6. Spaced at maximum intervals of 50 feet along each run. Reduce intervals to 25 feet in areas of congested piping and equipment.
7. On piping above removable acoustical ceilings. Omit intermediately spaced labels.

C. Pipe Label Color Schedule:

1. Domestic Water Piping
  - a. Background: Safety green.
  - b. Letter Colors: White.
2. Sanitary Waste and Storm Drainage Piping:
  - a. Background Color: Safety black.
  - b. Letter Color: White.

END OF SECTION 220553