

SECTION 232123 HYDRONIC PUMPS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Close-coupled, in-line centrifugal pumps.
2. Close-coupled, base-mounted, end-suction centrifugal pumps.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of pump.

1. Performance data.
2. Motor data.

B. Shop Drawings: For each pump.

1. Show pump layout and connections.
2. Include setting drawings with templates for installing foundation and anchor bolts and other anchorages.
3. Include diagrams for power, signal, and control wiring.

C. LEED Submittals: Provide submittals for the products named herein as delineated in Division 01 Section, "Sustainable Design Requirements - LEED V4 BD+C" Article 1.6, Action Submittals, subparagraph 1.6.C.9 for VOC content of sealants and adhesives.

1.3 CLOSEOUT SUBMITTALS

A. Operation and maintenance manuals.

1.4 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of pumps that fail in materials or workmanship within specified warranty period.

1. Warranty Period: Five (5) years from system startup and beneficial use by the Owner.
2. Such warranty shall be submitted to Owner in advance for the Owner's approval as to the form and substance of such warranty. Such approval shall be at the sole discretion of the Owner. Such warranty shall cover all parts and labor, all working/non-working parts for the entire unit including the motor.

1.5 RELATED SECTIONS INCLUDE THE FOLLOWING:

1. Division 01 Section "Construction Waste Management"
2. Division 01 Section "Sustainable Design Requirements - LEEDv4 BD+C" for additional LEED requirements

PART 2 - PRODUCTS

2.1 CLOSE-COUPLED, IN-LINE CENTRIFUGAL PUMPS

A. Manufacturers:

1. Bell & Gossett; Div. of ITT Industries.
2. TACO.
3. Armstrong.
4. Grundfos/Paco.
5. Or approved equivalent.

B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, close-coupled, in-line pump as defined in HI 1.1-1.2 and HI 1.3; designed for installation with pump and motor shafts mounted horizontally or vertically. Rate pump for 125-psig minimum working pressure and a continuous water temperature of 225 deg F.

C. Pump Construction:

1. Casing: Radially split, cast iron, with replaceable bronze wear rings, threaded gage tappings at inlet and outlet, and threaded companion-flange connections.
2. Impeller: ASTM B 584, cast bronze; statically and dynamically balanced, keyed to shaft, and secured with a locking cap screw. Trim impeller to match specified performance.
3. Pump Shaft: Steel, with copper-alloy shaft sleeve.
4. Mechanical Seal: Carbon rotating ring against a ceramic seat held by a stainless-steel spring, and Buna-N bellows and gasket. Include water slinger on shaft between motor and seal.
5. Packing Seal: Stuffing box, with a minimum of four rings of graphite-impregnated braided yarn with bronze lantern ring between center two graphite rings, and bronze packing gland.
6. Pump Bearings: Permanently lubricated ball bearings.

D. Motor: Single speed, with permanently lubricated ball bearings, unless otherwise indicated; and rigidly mounted to pump casing. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."

E. Capacities and Characteristics:

1. Refer to mechanical equipment schedules on contract documents for capacities and characteristics.

2.2 CLOSE-COUPLED, END-SUCTION CENTRIFUGAL PUMPS

- A. Manufacturers:
 - 1. Bell & Gossett; Div. of ITT Industries.
 - 2. TACO.
 - 3. Armstrong.
 - 4. Grundfos/Paco.
 - 5. Or approved equal.
- B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, close-coupled, end-suction pump as defined in HI 1.1-1.2 and HI 1.3; designed for installation with pump and motor shafts mounted horizontally. Rate pump for 125-psig minimum working pressure and a continuous water temperature of 225 deg F.
- C. Pump Construction:
 - 1. Casing: Radially split, cast iron, with replaceable bronze wear rings, drain plug at bottom and air vent at top of volute, threaded gage tappings at inlet and outlet, and flanged connections.
 - 2. Impeller: ASTM B 584, cast bronze; statically and dynamically balanced, keyed to shaft, and secured with a locking cap screw. Trim impeller to match specified performance.
 - 3. Pump Shaft: Steel, with copper-alloy shaft sleeve.
 - 4. Mechanical Seal: Carbon rotating ring against a ceramic seat held by a stainless-steel spring, and Buna-N bellows and gasket. Include water slinger on shaft between motor and seal.
 - 5. Pump Bearings: Permanently lubricated ball bearings.
 - 6. Motor: Variable speed, inverter-duty with permanently lubricated ball bearings, unless otherwise indicated; rigidly mounted to pump casing with integral pump support. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
- D. Capacities and Characteristics:
 - 1. Refer to mechanical equipment schedules on contract documents for capacities and characteristics.

2.3 PUMP SPECIALTY FITTINGS

- A. Suction Diffuser: Angle pattern, 175-psig pressure rating, cast-iron body and end cap, pump-inlet fitting; with bronze startup and bronze or stainless-steel permanent strainers; bronze or stainless-steel straightening vanes; drain plug; and factory-fabricated support.
- B. Triple-Duty Valve: Angle or straight pattern, 175-psig pressure rating, cast-iron body, pump-discharge fitting; with drain plug and bronze-fitted shutoff, balancing, and check valve features. Brass gage ports with integral check valve, and orifice for flow measurement.

PART 3 - EXECUTION

3.1 CONSTRUCTION WASTE MANAGEMENT (LEED)

- A. The contractor, subcontractors, and their personnel shall follow the procedures and practices for waste separation, collection and transport as defined in the contractor's "Waste Management Plan" as required by Division 01 Section "Construction Waste Management."

3.2 PUMP INSTALLATION

- A. Comply with HI 1.4.
- B. Install pumps to provide access for periodic maintenance including removing motors, impellers, couplings, and accessories.
- C. Independently support pumps and piping so weight of piping is not supported by pumps and weight of pumps is not supported by piping.
- D. Suspend vertically mounted, in-line centrifugal pumps independent of piping. Install pumps with motor and pump shafts vertical. Use continuous-thread hanger rods and spring hangers with vertical-limit stop of sufficient size to support pump weight.
- E. Equipment Mounting: Install base-mounted pumps on cast-in-place concrete equipment bases. Comply with requirements for equipment bases specified in Division 03 Section "Cast-in-Place Concrete."
 - 1. Coordinate sizes and locations of concrete bases with actual equipment provided.
 - 2. Construct bases to withstand, without damage to equipment, seismic force required by code.
 - 3. Construct concrete bases 4 inches high and extend base not less than 6 inches in all directions beyond the maximum dimensions of base-mounted pumps unless otherwise indicated or unless required for seismic-anchor support.
 - 4. Minimum Compressive Strength: 4000 psi at 28 days.

3.3 ALIGNMENT

- A. Perform alignment service.
- B. Comply with requirements in Hydronics Institute standards for alignment of pump and motor shaft. Add shims to the motor feet and bolt motor to base frame. Do not use grout between motor feet and base frame.
- C. Comply with pump and coupling manufacturers' written instructions.
- D. After alignment is correct, tighten foundation bolts evenly but not too firmly. Completely fill baseplate with nonshrink, nonmetallic grout while metal blocks and shims or wedges are in place. After grout has cured, fully tighten foundation bolts.

3.4 CONNECTIONS

- A. Where installing piping adjacent to pump, allow space for service and maintenance.
- B. Install fittings, valves and strainers and instrumentation as indicated on drawings.

- C. Connect piping to pumps. Install valves that are same size as piping connected to pumps.
- D. Install suction and discharge pipe sizes equal to or greater than diameter of pump nozzles.
- E. Install check, shutoff, and throttling valves on discharge side of pumps.
- F. Install Y-type strainer, suction diffuser, and shutoff valve on suction side of pumps.
- G. Install pressure gages on pump suction and discharge or at integral pressure-gage tapping, or install single gage with multiple-input selector valve.
- H. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- I. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.5 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.
 - 2. Check piping connections for tightness.
 - 3. Clean strainers on suction piping.
 - 4. Perform the following startup checks for each pump before starting:
 - a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
 - c. Verify that pump is rotating in the correct direction.
 - 5. Prime pump by opening suction valves and closing drains and prepare pump for operation.
 - 6. Start motor.
 - 7. Open discharge valve slowly.
- B. Train Owner's maintenance personnel on procedures and schedules related to startup and shutdown, troubleshooting, servicing, and preventive maintenance. Training for hydronic pumps shall be included for a total of 4 hours; (4) 1-hour sessions.

END OF SECTION 232123