

**SECTION 221316 SANITARY WASTE AND VENT PIPING**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Hubless, cast-iron soil pipe and fittings.
2. PVC pipe and fittings.
3. Specialty pipe fittings.
4. Encasement for underground metal piping.

B. Related Sections:

1. Section 221313 "Facility Sanitary Sewers" for sanitary sewerage piping and structures outside the building.

1.3 PERFORMANCE REQUIREMENTS

- A. Components and installation shall be capable of withstanding the following minimum working pressure unless otherwise indicated:

1. Soil, Waste, and Vent Piping: 10-foot head of water.
2. Waste, Force-Main Piping: 50 psig above operating pressure.

1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product indicated.

1.5 INFORMATIONAL SUBMITTALS

- A. Field quality-control reports.

1.6 QUALITY ASSURANCE

- A. Piping materials shall bear label, stamp, or other markings of specified testing agency.

- B. Comply with NSF/ANSI 14, "Plastics Piping Systems Components and Related Materials," for plastic piping components. Include marking with "NSF-dwv" for plastic drain, waste, and vent piping and "NSF-sewer" for plastic sewer piping.

## **PART 2 - PRODUCTS**

### **2.1 PIPING MATERIALS**

- A. Piping materials to bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in "Piping Schedule" Article for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

### **2.2 HUBLESS, CAST-IRON SOIL PIPE AND FITTINGS**

- A. Pipe and Fittings: ASTM A 888 or CISPI 301.
- B. CISPI, Hubless-Piping Couplings:
  - 1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
    - a. ANACO-Husky.
    - b. Dallas Specialty & Mfg. Co.
    - c. Fernco Inc.
    - d. Matco-Norca, Inc.
    - e. MIFAB, Inc.
    - f. Mission Rubber Company; a division of MCP Industries, Inc.
    - g. Stant.
    - h. Tyler Pipe.
    - i. Or approved equal
  - 2. Standards: ASTM C 1277 and CISPI 310.
  - 3. Description: Stainless-steel corrugated shield with stainless-steel bands and tightening devices; and ASTM C 564, rubber sleeve with integral, center pipe stop.

### **2.3 PVC PIPE AND FITTINGS**

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Charlotte Pipe and Foundry Company.
  - 2. GF Piping Systems.
  - 3. National Pipe and Plastic, Inc.
  - 4. North America Pipe Corporation.

- B. Comply with NSF 14 for plastic piping components. Include "NSF-dwv" marking for plastic drain, waste, and vent piping and "NSF-sewer" marking for plastic sewer piping.
- C. Solid-Wall PVC Pipe: ASTM D2665 drain, waste, and vent.
- D. Cellular-Core PVC Pipe: ASTM F891, Schedule 40.
- E. PVC Socket Fittings: ASTM D2665, made in accordance with ASTM D3311, drain, waste, and vent patterns and to fit Schedule 40 pipe.

#### 2.4 COPPER TUBE AND FITTINGS

- A. Copper DWV Tube: ASTM B 306, drainage tube, drawn temper.
- B. Copper Drainage Fittings: ASME B16.23, cast copper or ASME B16.29, wrought copper, solder-joint fittings.
- C. Hard Copper Tube: ASTM B 88, Type L, water tube, drawn temper.
- D. Solder: ASTM B 32, lead free with ASTM B 813, water-flushable flux.

#### 2.5 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
  - 1. General Requirements: Fitting or device for joining piping with small differences in OD's or of different materials. Include end connections same size as and compatible with pipes to be joined.
  - 2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
  - 3. Unshielded, Nonpressure Transition Couplings:
    - a. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
      - 1) Dallas Specialty & Mfg. Co.
      - 2) Fernco Inc.
      - 3) Mission Rubber Company; a division of MCP Industries, Inc.
      - 4) Plastic Oddities; a division of Diverse Corporate Technologies, Inc.
    - b. Standard: ASTM C 1173.
    - c. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shearing and corrosion-resistant-metal tension band and tightening mechanism on each end.
    - d. Sleeve Materials:
      - 1) For Cast-Iron Soil Pipes: ASTM C 564, rubber.
      - 2) For Plastic Pipes: ASTM F 477, elastomeric seal or ASTM D 5926, PVC.

- 3) For Dissimilar Pipes: ASTM D 5926, PVC or other material compatible with pipe materials being joined.

### **PART 3 - EXECUTION**

#### **3.1 EARTH MOVING**

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

#### **3.2 PIPING INSTALLATION**

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping in concealed locations unless otherwise indicated and except in equipment rooms and service areas.
- C. Install piping indicated to be exposed and piping in equipment rooms and service areas at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- D. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal.
- E. Install piping to permit valve servicing.
- F. Install piping at indicated slopes.
- G. Install piping free of sags and bends.
- H. Install fittings for changes in direction and branch connections.
- I. Install piping to allow application of insulation.
- J. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical. Use long-turn, double Y-branch and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe. Straight tees, elbows, and crosses may be used on vent lines. Do not change direction of flow more than 90 degrees. Use proper size of standard increasers and reducers if pipes of different sizes are connected. Reducing size of drainage piping in direction of flow is prohibited.
- K. Lay buried building drainage piping beginning at low point of each system. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream. Install required gaskets according to manufacturer's written instructions for use of lubricants,

cements, and other installation requirements. Maintain swab in piping and pull past each joint as completed.

- L. Install soil and waste drainage and vent piping at the following minimum slopes unless otherwise indicated:
  - 1. Building Sanitary Drain: 2 percent downward in direction of flow for piping NPS 3 and smaller; 1 percent downward in direction of flow for piping NPS 4 and larger.
  - 2. Vent Piping: 1 percent down toward vertical fixture vent or toward vent stack.
- M. Install cast-iron soil piping according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
  - 1. Install encasement on underground piping according to ASTM A 674 or AWWA C105/A 21.5.
- N. Install steel piping according to applicable plumbing code.
- O. Install aboveground copper tubing according to CDA's "Copper Tube Handbook."
- P. Plumbing Specialties:
  - 1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary drainage gravity-flow piping. Install cleanout fitting with closure plug inside the building in sanitary drainage force-main piping. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
  - 2. Install drains in sanitary drainage gravity-flow piping. Comply with requirements for drains specified in Section 221319 "Sanitary Waste Piping Specialties."
- Q. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- R. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- S. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 220517 "Sleeves and Sleeve Seals for Plumbing Piping."
- T. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 220518 "Escutcheons for Plumbing Piping."

### 3.3 JOINT CONSTRUCTION

- A. Join hub-and-spigot, cast-iron soil piping with gasket joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Join hub-and-spigot, cast-iron soil piping with calked joints according to CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum calked joints.

- C. Join hubless, cast-iron soil piping according to CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- D. Plastic, Nonpressure-Piping, Solvent-Cement Joints: Clean and dry joining surfaces. Join pipe and fittings in accordance with the following:
  - 1. Comply with ASTM F402 for safe-handling practice of cleaners, primers, and solvent cements.
  - 2. ABS Piping: Join in accordance with ASTM D2235 and ASTM D2661 appendixes.
  - 3. PVC Piping: Join in accordance with ASTM D2855 and ASTM D2665 appendixes.
- E. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
  - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged. Do not use pipe sections that have cracked or open welds.
- F. Join copper tube and fittings with soldered joints according to ASTM B 828. Use ASTM B 813, water-flushable, lead-free flux and ASTM B 32, lead-free-alloy solder.
- G. Grooved Joints: Cut groove ends of pipe according to AWWA C606. Lubricate and install gasket over ends of pipes or pipe and fitting. Install coupling housing sections, over gasket, with keys seated in piping grooves. Install and tighten housing bolts.

### 3.4 SPECIALTY PIPE FITTING INSTALLATION

- A. Transition Couplings:
  - 1. Install transition couplings at joints of piping with small differences in OD's.
  - 2. In Drainage Piping: Unshielded, nonpressure transition couplings.
  - 3. In Aboveground Force Main Piping: Fitting-type transition couplings.
  - 4. In Underground Force Main Piping:
    - a. NPS 1-1/2 and Smaller: Fitting-type transition couplings.
    - b. NPS 2 and Larger: Pressure transition couplings.

### 3.5 VALVE INSTALLATION

- A. General valve installation requirements are specified in Section 220523.12 "Ball Valves for Plumbing Piping," Section 220523.13 "Butterfly Valves for Plumbing Piping," Section 220523.14 "Check Valves for Plumbing Piping," and Section 220523.15 "Gate Valves for Plumbing Piping."
- B. Shutoff Valves:
  - 1. Install shutoff valve on each sewage pump discharge.
  - 2. Install gate or full-port ball valve for piping NPS 2 and smaller.

3. Install gate valve for piping NPS 2-1/2 and larger.
- C. Check Valves: Install swing check valve, between pump and shutoff valve, on each sewage pump discharge.
- D. Backwater Valves: Install backwater valves in piping subject to backflow.
  1. Horizontal Piping: Horizontal backwater valves. Use normally closed type unless otherwise indicated.
  2. Install backwater valves in accessible locations.
  3. Comply with requirements for backwater valve specified in Section 221319 "Sanitary Waste Piping Specialties."

### 3.6 HANGER AND SUPPORT INSTALLATION

- A. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment."
  1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
  2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
  3. Install stainless-steel pipe support clamps for vertical piping in corrosive environments.
  4. Vertical Piping: MSS Type 8 or Type 42, clamps.
  5. Install individual, straight, horizontal piping runs:
    - a. 100 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
    - b. Longer Than 100 Feet: MSS Type 43, adjustable roller hangers.
  6. Multiple, Straight, Horizontal Piping Runs 100 Feet or Longer: MSS Type 44, pipe rolls. Support pipe rolls on trapeze.
  7. Base of Vertical Piping: MSS Type 52, spring hangers.
- B. Support horizontal piping and tubing within 12 inches of each fitting and coupling.
- C. Support vertical piping and tubing at base and at each floor.
- D. Rod diameter may be reduced one size for double-rod hangers, with 3/8-inch minimum rods.
- E. Install hangers for cast-iron soil piping with the following maximum horizontal spacing and minimum rod diameters:
  1. NPS 1-1/2 and NPS 2: 60 inches with 3/8-inch rod.
  2. NPS 3: 60 inches with 1/2-inch rod.
  3. NPS 4 and NPS 5: 60 inches with 5/8-inch rod.
  4. NPS 6 and NPS 8: 60 inches with 3/4-inch rod.
- F. Install supports for vertical cast-iron soil piping every 10 feet.
- G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
  1. NPS 1-1/4: 84 inches with 3/8-inch rod.

2. NPS 1-1/2: 108 inches with 3/8-inch rod.
3. NPS 2: 10 feet with 3/8-inch rod.

H. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:

1. NPS 1-1/4: 72 inches with 3/8-inch rod.
2. NPS 1-1/2 and NPS 2: 96 inches with 3/8-inch rod.

### 3.7 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.

C. Connect drainage and vent piping to the following:

1. Plumbing Fixtures: Connect drainage piping in sizes indicated, but not smaller than required by plumbing code.
2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
3. Plumbing Specialties: Connect drainage and vent piping in sizes indicated, but not smaller than required by plumbing code.
4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
5. Install horizontal backwater valves with cleanout cover flush with floor.
6. Comply with requirements for backwater valves, cleanouts and drains specified in Section 221319 "Sanitary Waste Piping Specialties."

D. Connect force-main piping to the following:

1. Sanitary Sewer: To exterior force main.
2. Sewage Pump: To sewage pump discharge.

E. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.

F. Make connections according to the following unless otherwise indicated:

1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

### 3.8 IDENTIFICATION

A. Identify exposed sanitary waste and vent piping. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.9 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
  - 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
  - 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary drainage and vent piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
  - 1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
  - 2. Leave uncovered and unconcealed new, altered, extended, or replaced drainage and vent piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
  - 3. Roughing-in Plumbing Test Procedure: Test drainage and vent piping except outside leaders on completion of roughing-in. Close openings in piping system and fill with water to point of overflow, but not less than 10-foot head of water. From 15 minutes before inspection starts to completion of inspection, water level must not drop. Inspect joints for leaks.
  - 4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1-inch wg. Use U-tube or manometer inserted in trap of water closet to measure this pressure. Air pressure must remain constant without introducing additional air throughout period of inspection. Inspect plumbing fixture connections for gas and water leaks.
  - 5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
  - 6. Prepare reports for tests and required corrective action.
- E. Test force-main piping according to procedures of authorities having jurisdiction or, in absence of published procedures, as follows:
  - 1. Leave uncovered and unconcealed new, altered, extended, or replaced force-main piping until it has been tested and approved. Expose work that was covered or concealed before it was tested.
  - 2. Cap and subject piping to static-water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.

3. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
4. Prepare reports for tests and required corrective action.

### 3.10 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect drains during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.

### 3.11 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.
- B. Aboveground, soil and waste piping NPS 4 and smaller shall be any of the following:
  1. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
  2. Copper DWV tube, copper drainage fittings, and soldered joints.
- C. Aboveground, soil and waste piping NPS 5 and larger shall be the following:
  1. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
- D. Aboveground, vent piping NPS 4 and smaller shall be any of the following:
  1. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
  2. Copper DWV tube, copper drainage fittings, and soldered joints.
- E. Aboveground, vent piping NPS 5 and larger shall be the following:
  1. Hubless, cast-iron soil pipe and fittings; CISPI hubless-piping couplings; and coupled joints.
- F. Underground, soil, waste, and vent piping NPS 4 and smaller shall be the following:
  1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
- G. Underground, soil and waste piping NPS 5 and larger shall be the following:
  1. Solid-wall PVC pipe, PVC socket fittings, and solvent-cemented joints.
- H. Aboveground sanitary-sewage force mains NPS 1-1/2 and NPS 2 shall be any of the following:
  1. Hard copper tube, Type L; copper pressure fittings; and soldered joints.

2. Galvanized-steel pipe, pressure fittings, and threaded joints.

END OF SECTION 221316