

SECTION 213113 ELECTRIC-DRIVE, CENTRIFUGAL FIRE PUMPS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
 - 1. End-suction fire pumps.
 - 2. In-line fire pumps.
 - 3. Fire-pump accessories and specialties.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of product.
- B. Shop Drawings: For fire pumps, motor drivers, and fire-pump accessories and specialties.
 - 1. Include plans, elevations, sections, and mounting and attachment details.
 - 2. Include details of equipment assemblies. Indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 3. Include diagrams for power, signal, and control wiring.

1.3 INFORMATIONAL SUBMITTALS

- A. Seismic Qualification Certificates: For fire pumps, accessories, and components, from manufacturer.
- B. Field quality-control reports.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. NFPA Compliance: Comply with NFPA 20.
- B. Seismic Performance: Fire pumps shall withstand the effects of earthquake motions determined according to ASCE/SEI 7.

1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
 2. Component Importance Factor: 1.5.
- C. Pump Equipment, Accessory, and Specialty Pressure Rating: 175 psig minimum unless higher pressure rating is indicated.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.

2.2 GENERAL REQUIREMENTS FOR CENTRIFUGAL FIRE PUMPS

- A. Description: Factory-assembled and -tested fire-pump and driver unit.
- B. Base: Fabricated and attached to fire-pump and driver unit, with reinforcement to resist movement of pump during seismic events when base is anchored to building substrate.
- C. Finish: Red paint applied to factory-assembled and -tested unit before shipping.

2.3 IN-LINE FIRE PUMPS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. A-C Fire Pump; a Xylem brand.
 2. Patterson Pump Company; a Gorman-Rupp company.
 3. Peerless Pump Company.
 4. Pentair Pump Group.
 5. Or approved equal
- B. Pump:
1. Standard: UL 448, for in-line pumps for fire service.
 2. Casing: Radially split case, cast iron, with ASME B16.1 pipe-flange connections.
 3. Impeller: Cast bronze, statically and dynamically balanced, and keyed to shaft.
 4. Wear Rings: Replaceable bronze.
 5. Shaft and Sleeve: Steel shaft with bronze sleeve.
 - a. Shaft Bearings: Grease-lubricated ball bearings in cast-iron housing.
 - b. Seals: Stuffing box with minimum of four rings of graphite-impregnated braided yarn and bronze packing gland.
 6. Mounting: Pump and driver shaft is vertical, with motor above pump and pump on base. Motor and pump rotating assembly shall be removable from top without removing the pump casing from the piping.
- C. Coupling: None or rigid.
- D. Driver:

1. Standard: UL 1004A.
2. Type: Electric motor; NEMA MG 1, polyphase Design B.

E. Capacities and Characteristics:

1. Rated Capacity: 500 gpm.
2. Total Rated Head: 138 feet.
3. Inlet Flange: Class 125.
4. Outlet Flange: Class 125.
5. Suction Head Available at Pump: 37 psig.
6. Motor Horsepower: 25 hp.
7. Motor Speed: 3550 rpm.
8. Electrical Characteristics:
 - a. Volts: 460 V.
 - b. Phase: Three.
 - c. Hertz: 60.

2.4 FIRE-PUMP ACCESSORIES AND SPECIALTIES

- A. Automatic Air-Release Valves: Comply with NFPA 20 for installation in fire-pump casing.
- B. Circulation Relief Valves: UL 1478, brass, spring loaded; for installation in pump discharge piping.
- C. Relief Valves:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. CLA-VAL.
 - b. WATTS.
 - c. Zurn Industries, LLC.
 - d. Or approved equal
 2. Description: UL 1478, bronze or cast iron, spring loaded; for installation in fire-suppression water-supply piping.
- D. Inlet Fitting: Eccentric tapered reducer at pump suction inlet.
- E. Outlet Fitting: Concentric tapered reducer at pump discharge outlet.
- F. Discharge Cone: Closed or open type.

2.5 GROUT

- A. Standard: ASTM C1107, Grade B, post-hardening and volume-adjusting, dry, hydraulic-cement grout.
- B. Characteristics: Nonshrink and recommended for interior and exterior applications.

- C. Design Mix: 5000-psi, 28-day compressive strength.
- D. Packaging: Premixed and factory packaged.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Fire-Pump Installation Standard: Comply with NFPA 20 for installation of fire pumps, relief valves, and related components.
- B. Equipment Mounting:
 - 1. Install fire pumps on cast-in-place concrete equipment bases. Comply with requirements for equipment bases and foundations specified in Section 033000 "Cast-in-Place Concrete."
 - 2. Comply with requirements for vibration isolation and seismic-control devices specified in Section 210548 "Vibration and Seismic Controls for Fire-Suppression Piping and Equipment."
 - 3. Comply with requirements for vibration isolation devices specified in Section 210548.13 "Vibration Controls for Fire-Suppression Piping and Equipment."
- C. Install fire-pump suction and discharge piping equal to or larger than sizes required by NFPA 20.
- D. Support piping and pumps separately, so weight of piping does not rest on pumps.
- E. Install valves that are same size as connecting piping. Comply with requirements for fire-protection valves specified in Section 211313 "Wet-Pipe Sprinkler Systems."
- F. Install pressure gages on fire-pump suction and discharge flange pressure-gage tappings. Comply with requirements for pressure gages specified in Section 211313 "Wet-Pipe Sprinkler Systems."
- G. Install piping hangers and supports, anchors, valves, gages, and equipment supports according to NFPA 20.
- H. Electrical Wiring: Install electrical devices furnished by equipment manufacturers but not factory mounted. Furnish copies of manufacturers' wiring diagram submittals to electrical Installer.
- I. Wiring Method: Conceal conductors and cables in accessible ceilings, walls, and floors where possible.

3.2 ALIGNMENT

- A. Align end-suction pump and driver shafts after complete unit has been leveled on concrete base, grout has set, and anchor bolts have been tightened.

- B. After alignment is correct, tighten anchor bolts evenly. Fill baseplate completely with grout, with metal blocks and shims or wedges in place. Tighten anchor bolts after grout has hardened. Check alignment and make required corrections.
- C. Align piping connections.
- D. Align pump and driver shafts for angular and parallel alignment according to HI 1.4 and to tolerances specified by manufacturer.

3.3 CONNECTIONS

- A. Comply with requirements for piping and valves specified in Section 211313 "Wet-Pipe Sprinkler Systems." Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to pumps and equipment to allow service and maintenance.
- C. Connect relief-valve discharge to drainage piping or point of discharge.
- D. Connect flowmeter-system meters, sensors, and valves to tubing.
- E. Connect fire pumps to their controllers.

3.4 IDENTIFICATION

- A. Identify system components. Comply with requirements for fire-pump marking according to NFPA 20.

3.5 FIELD QUALITY CONTROL

- A. Test each fire pump with its controller as a unit. Comply with requirements for electric-motor-driver fire-pump controllers specified in Section 2623933 "Controllers for Fire-Pump Drivers."
- B. Perform the following tests and inspections with the assistance of a factory-authorized service representative.
 - 1. After installing components, assemblies, and equipment, including controller, test for compliance with requirements.
 - 2. Test according to NFPA 20 for acceptance and performance testing.
 - 3. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
 - 4. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 5. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Components, assemblies, and equipment will be considered defective if they do not pass tests and inspections.
- D. Prepare test and inspection reports.

- E. Furnish fire hoses in number, size, and length required to reach storm drain or other acceptable location to dispose of fire-pump test water. Hoses are for tests only and do not convey to Owner.

3.6 STARTUP SERVICE

- A. Perform startup service.
 - 1. Complete installation and startup checks according to manufacturer's written instructions.

END OF SECTION 213113