

SECTION 085113 ALUMINUM WINDOWS

PART 1 - GENERAL

1.1 GENERAL REQUIREMENTS

- A. Work of this Section, as shown or specified, shall be in accordance with the requirements of the Contract Documents.

1.2 SECTION INCLUDES

- A. Work of this Section includes all labor, materials, equipment, and services necessary to complete the aluminum windows as shown on the drawings and/or specified herein, including, but not limited to, the following:
 - 1. Aluminum windows, fixed.
 - 2. Miscellaneous insulation at window frames.
 - 3. Anchors, hardware and accessories including trim pieces and panning.

1.3 RELATED SECTIONS

- A. Unit Masonry - Section 042000.
- B. Joint Sealers - Section 079200.
- C. Glass and Glazing - Section 088000.

1.4 PERFORMANCE REQUIREMENTS

- A. Windows shall conform to the "Voluntary Specification for Aluminum Prime Windows & Sliding Glass Doors" as published by ANSI/AAMA 101/I.S.2-97 unless more stringent requirements are specified. Windows shall conform to minimum standards of AW-PG80-FW for fixed windows.
- B. Performance and Testing: Except as otherwise indicated, comply with air infiltration tests, water resistance tests and applicable load tests specified in ANSI/AAMA 101/I.S.2-97 for type and classification of window units indicated.
 - 1. Testing: Where manufacturer's standard window units comply with requirements and have been tested in accordance with specified tests, provide certification by manufacturer to the Architect and Owner showing compliance with such tests; otherwise, perform required tests through an AAMA-accredited testing laboratory or agency, and provide certified test results to the Architect and Owner.
 - 2. Test reports shall be not more than four years old.
 - 3. Sample submitted for tests shall be manufacturer's standard construction and whose overall dimensions shall be at least the lay-out size window and window/door unit required for this Project. Sequence of test shall be optional between manufacturer and the testing laboratory except that in all cases, air infiltration test shall be performed before water resistance test. Sash in sample shall contain the approximate configuration as that of windows to be tested.
 - 4. To evaluate testing and measure product performance, testing shall be conducted on manufacturer's standard product glazed with type of glazing material specified herein.

- C. A thermal transmittance test and a condensation resistance test shall be conducted according to AAMA 1503-04, "Voluntary Test Method for Thermal Transmittance and Condensation Resistance of Windows, Doors and Glazed Wall Sections." Standard test conditions as specified in Section 9.1 of the 1503.1-04 shall be used. Windows shall meet the following minimum criteria:
 - 1. Condensation Resistance Test (CRF) (unless more restrictive requirements on EN drawings or Code)
 - a. With window sash and ventilators closed and locked, test unit in accordance with AAMA 1502.7.
 - b. Condensation Resistance Factor (CRF) shall be not less than 50.0 for glass and 55.0 for frame.
 - 2. Thermal Transmittance Test (Conductive U-Value) (unless more restrictive requirements on EN drawings or Code)
 - a. With window sash and ventilators closed and locked, test unit in accordance with AAMA 1503.0.
 - b. Conductive thermal transmittance (U-value) shall be not more than 0.60 BTU/hr/sf/deg. F.
- D. Provide anchorage of window to building substrate to withstand pressure or suction winds loads per requirements of the Building Code but not less than Section 084413.
- E. Fabricate and install window to allow for thermal movement of materials when subject to a temperature differential from -30 deg. F. to +180 deg. F. without damage of any finish.
- F. Windborne-Debris-Impact-Resistance Performance: Where impact-resistant glass is scheduled, provide glass that passes missile-impact and cyclic-pressure tests when tested according to ASTM E 1886 and testing information in ASTM E 1996 for Wind Zone in which Project is located.
 - 1. Large-Missile Test: For glazed openings located within of grade.

1.5 QUALITY ASSURANCE

- A. Manufacturers shall have been engaged in the manufacture of aluminum windows of grades specified for not less than 10 years.
- B. Take field measurements of existing openings prior to submitting shop drawings and show same on shop drawings for each opening. Note that the Contract Drawings show general locations and sizes of windows, but the Contractor shall remain responsible for all field measurements, quantities, etc.

1.6 SUBMITTALS

- A. Shop Drawings
 - 1. Shop drawings shall show in detail and fully indicate the location and the quantities of all the work, the kind, finish, size, section of each unit, overall and detail dimensions, factory and field joint locations, arrangements and details, location and detail of each piece of anchorage, flashings, supporting construction provisions for the work of others.

2. Submit Shop Drawings and calculations showing fabrication and installation of window system including plans, elevations, sections, details of components, and attachments to other units of Work.
 - a. For installed products indicated to comply with certain design loadings, include structural analysis data signed and sealed by a professional engineer licensed in the State of New Jersey responsible for their preparation.
3. Shop drawings shall show all surrounding conditions on elevations and details, including steel, concrete, masonry, lintels, block, and anchorage; all correctly dimensioned.
4. Shop drawings of building elevations shall be at scale of $1/8" = 1'-0"$, or larger. Other shop drawings shall be at a scale that is normal to trade, or larger if required by Architect.
5. Contract drawings may not be used (reproduced, enlarged, reduced, etc.) by Subcontractor for shop drawings.
6. Shop drawings also shall fully demonstrate all requirements respecting the manufacture, finishing, handling, storage, carting sequence and erection of all materials specified herein.
7. Show joinery techniques, provision for horizontal and vertical expansion, drainage and weep systems, glass and metal thicknesses and framing member profiles.
8. Identify all materials, including metal alloys, glass types, fasteners, and glazing materials. Identify all shop and field sealants by product name and locate on drawings. Glazing details shall be at full size scale.
9. Show dimensioned position of glass edge relative to metal rabbet.
10. Shop drawings shall show attachments of window assemblies to adjoining construction and location of all work; kind, finish and size of frames, overall and detail dimensions, location and detail of each anchorage; supporting and adjoining construction; provision for the work of other trades; and all other required information.
11. Contractor shall verify all measurements of existing window openings in the field before commencing fabrication.
12. Any proposed deviations from work shown on the Contract drawings shall be indicated and so identified on shop drawings for Architect's review.

B. Samples

1. Submit 12" long sample of extrusion with specified finish.
2. Full size corner section of all types of aluminum frame, showing construction, glass and finishing - 12" x 12".
3. All fasteners, straps, hardware, locks and keys, sealant, etc.

C. Submit certified test results as required herein.

D. Guarantees as noted in 1.9.

E. Window manufacturer and Contractor for work of this section must each submit references of prior projects similar in size, scope and window type.

1.7 DELIVERY, STORAGE AND HANDLING

- A. Materials shall be packed, loaded, shipped, unloaded, stored and protected in a manner which will avoid abuse, damage and defacement in accordance with the recommendations contained in the AAMA Aluminum Curtain Wall Manual #10 entitled "Care and Handling of Architectural Aluminum From Shop to Site."

- B. Remove all paper type wrappings and interleavings that are wet or which could become wet when unloading materials.
- C. Store inside structure in space designated by Owner.
- D. Stack vertically or on edge so that water cannot accumulate on or within materials using wood or plastic shims between components to provide water drainage and air circulation.
- E. Cover materials with tarpaulins or plastic hung on frames to provide air circulation and prevent contaminants from contacting aluminum.
- F. Keep water away from stored assemblies.
- G. The Contractor shall be responsible for taking the steps necessary to protect the materials from careless handling of tools, weld splatter, acids, roofing tar, solvents, abrasive cleaners, and other items that could damage window components and finish.

1.8 MANUFACTURER'S REPRESENTATIVE

- A. Contractor shall require representative of manufacturer of the windows to provide field instructions and supervision of the installation of the windows.
- B. Contractor shall require the manufacturer's representative to make sure that the subcontractor's workmen are fully instructed and trained in the handling and application of all the materials, and shall see that all the materials are correctly installed.
- C. Upon completion of the installation, the Contractor shall submit to the Architect in written form certification that the representative of the manufacturer of the windows has supervised the work of this Section and that all windows are correctly installed.

1.9 GUARANTEE

- A. Aluminum Windows and Related Materials: Ten (10) year guarantee on materials and workmanship, including finish on aluminum and on glass and glazing.

PART 2 - PRODUCTS

2.1 WINDOWS

- A. Aluminum windows shall be as manufactured by EFCO or comparable product by Kawneer, Wausau, Graham, YKK AP America or approved equal.

2.2 FIXED WINDOWS

- A. Aluminum Windows and Components
 - 1. Extruded aluminum prime billet 6063-T5, aluminum sheet 3003 H14.
 - 2. Minimum principal window member wall thickness 1/8".
 - 3. Minimum frame depth, front to back, shall be 3-1/4".
- B. Thermal Barrier: The thermal barrier shall consist of integral structural polyurethane thermal break installed by the window manufacturer in the frame members.

- C. Glass and Glazing: Shop glaze, see section 088000 for material description.
- D. Windborne-Debris-Impact-Resistant Insulating-Glass Units: ASTM E 2190 with two lites and complying with impact-resistance requirements in "Performance Requirements" Article herein.

2.3 FABRICATION

- A. General
 - 1. Finish, fabricate and shop assemble frame members into complete windows under responsibility of one manufacturer.
 - 2. No bolts, screws or fastenings to bridge thermal barriers or impair independent frame movement.
- B. Main Frame Members: Miter all corners and continuously weld along unexposed surfaces so as not to affect the structural or thermal integrity of the thermal barrier, then seal weathertight.
- C. Glass Drainage: Provision shall be made to ensure that water will not accumulate and remain in contact with the perimeter areas of sealed insulating glass.

2.4 FINISH OF ALUMINUM

- A. Class I, Clear Anodic Finish (MTL-01): AA-M12C22A41 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, clear coating 0.018 mm or thicker) complying with AAMA 611.

PART 3 - EXECUTION

3.1 INSPECTION AND REMOVALS

- A. Examine surfaces and conditions where aluminum windows are to be installed and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.
- B. Verify dimensions taken at the job site affecting the work. Bring field dimensions which are at variance to the attention of the Architect. Obtain decision regarding corrective measures before the start of installation.

3.2 INSTALLATION

- A. Use only skilled tradesman with work done in accordance with approved Shop Drawings and specifications.
- B. Plumb and align window faces in a single plane for each wall plane and erect windows and materials square and true adequately anchored to maintain positions permanently when subjected to normal thermal and building movement and specified wind loads.
- C. Furnish and apply sealants to provide a weathertight installation at all metal-to-metal joints and intersections of frames and at opening perimeters. Wipe off excess material and leave all exposed surfaces and joints clean and smooth.

- D. Aluminum shall be insulated from direct contact with steel, masonry, concrete, or non-compatible materials by bituminous paint, zinc chromate primer, or other suitable insulation material.
- E. Blanket insulation shall be installed behind aluminum covers, panning and trim to insure thermally insulated seal.

3.3 ADJUSTING AND CLEANING

- A. After completion of window installation, windows shall be inspected and left clean, free of labels, etc.
- B. Glass that is broken, damaged, cracked, or permanently stained shall be replaced.
- C. Final cleaning of finish shall be in accordance with AAMA 610.1.

END OF SECTION 085113