

**SECTION 230523 GENERAL-DUTY VALVES FOR HVAC PIPING**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

- 1. Bronze ball valves.
- 2. Butterfly valves.
- 3. Iron silent check valves.
- 4. Bronze gate valves.
- 5. Chainwheels.

- B. Related Sections:

- 1. Division 23 Piping Sections for specialty valves applicable to those Sections only.
- 2. Division 23 Section "Identification for HVAC Piping and Equipment" for valve tags and schedules.

1.3 DEFINITIONS

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.
- E. OS&Y: Outside screw and yoke.
- F. RS: Rising stem.
- G. SWP: Steam working pressure.

1.4 SUBMITTALS

- A. Product Data: For each type of valve indicated.

1.5 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
  - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
  - 2. ASME B31.9 for building services piping valves.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Prepare valves for shipping as follows:
  - 1. Protect internal parts against rust and corrosion.
  - 2. Protect threads, flange faces, grooves, and weld ends.
  - 3. Set angle, gate, and globe valves closed to prevent rattling.
  - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
  - 5. Set butterfly valves closed or slightly open.
  - 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
  - 1. Maintain valve end protection.
  - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

- A. Refer to HVAC valve schedule articles for applications of valves.
- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
  - 1. Gear Actuator: For quarter-turn valves NPS 8 and larger.
  - 2. Handwheel: For valves other than quarter-turn types.
  - 3. Handlever: For quarter-turn valves NPS 6 and smaller.
  - 4. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.

- E. Valves in Insulated Piping: With 2-inch stem extensions and the following features:
  - 1. Gate Valves: With rising stem.
  - 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
  - 3. Butterfly Valves: With extended neck.
  
- F. Valve-End Connections:
  - 1. Flanged: With flanges according to ASME B16.1 for iron valves.
  - 2. Grooved: With grooves according to AWWA C606.
  - 3. Solder Joint: With sockets according to ASME B16.18.
  - 4. Threaded: With threads according to ASME B1.20.1.
  
- G. Valve Bypass and Drain Connections: MSS SP-45.

## 2.2 BRONZE BALL VALVES

- A. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Apollo Valves.
    - b. Milwaukee Valve Company.
    - c. NIBCO INC.
    - d. Or approved equivalent.
  
  - 2. Description:
    - a. Standard: MSS SP-110.
    - b. SWP Rating: 150 psig.
    - c. CWP Rating: 600 psig.
    - d. Body Design: Two piece.
    - e. Body Material: Bronze.
    - f. Ends: Threaded.
    - g. Seats: PTFE.
    - h. Stem: Bronze.
    - i. Ball: Chrome-plated brass.
    - j. Port: Full.

## 2.3 BUTTERFLY VALVES

- A. Class 150, Single-Flange or Mechanical Coupling, Butterfly Valves:
  - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
    - a. Crane Co.

- b. Apollo.
- c. Milwaukee Valve Company.
- d. NIBCO INC.
- e. Victaulic.
- f. Or approved equivalent.

2. Description:

- a. Standard: MSS SP-67.
- b. CWP Rating: 285 psig at 100 deg F.
- c. MWP Rating: 300 psig.
- d. Body Design: Lug type or Grooved End; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
  - 1) Coordinate with pipe system connection style valve is being installed in.
- e. Body Material: Cast iron or ductile iron.
- f. Seat: EPDM or metal.
- g. Stem: Stainless steel; offset from seat plane.
- h. Disc: Ductile Iron with electroless nickel coating.
- i. Service: Bidirectional.
- j. Handle: Standard lever lock.

2.4 IRON SILENT CHECK VALVES

A. Class 125, Iron Silent Check Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Crane Co.; Crane Valve Group; Crane Valves.
  - b. Crane Co.; Crane Valve Group; Jenkins Valves.
  - c. Crane Co.; Crane Valve Group; Stockham Division.
  - d. Hammond Valve.
  - e. Milwaukee Valve Company.
  - f. NIBCO INC.
  - g. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
- 2. Description:
  - a. NPS 2-1/2 and larger, CWP Rating: 200 psig.
  - b. Body Design: Silent globe.
  - c. Body Material: ASTM A 126 Class B.
  - d. Ends: Flanged.
  - e. Disc: Center guided bronze.
  - f. Seat: Bronze.
  - g. Stainless steel spring.
  - h. Or approved equivalent.

2.5 BRONZE GATE VALVES

A. Class 125, RS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - a. Crane Co.
  - b. Hammond Valve.
  - c. Milwaukee Valve Company.
  - d. NIBCO INC.
  - e. Watts Regulator Co.; a division of Watts Water Technologies, Inc.
  - f. Apollo.
  - g. Or approved equivalent.
  
2. Description:
  - a. Standard: MSS SP-80, Type 2.
  - b. CWP Rating: 200 psig.
  - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
  - d. Ends: Threaded or solder joint.
  - e. Stem: Bronze.
  - f. Disc: Solid wedge; bronze.
  - g. Packing: Asbestos free.
  - h. Handwheel: Malleable iron, bronze, or aluminum.

### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

#### 3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.

- D. Install valves in position to allow full stem movement.
- E. Install check valves for proper direction of flow and as follows:

### 3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

### 3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

- A. If valve applications are not indicated, use the following:
  - 1. Shutoff Service: Ball or butterfly, or gate valves.
  - 2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
  - 3. Throttling Service, except Steam: Butterfly valves.
  - 4. Pump-Discharge Check Valves:
    - a. NPS 2-1/2 and Larger: Iron silent check valves with center-guided bronze disc and stainless steel spring.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
  - 1. For Copper Tubing, NPS 2 and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
  - 2. For Copper Tubing, NPS 2-1/2 to NPS 4: Flanged ends except where threaded valve-end option is indicated in valve schedules below.
  - 3. For Copper Tubing, NPS 5 and Larger: Flanged ends.
  - 4. For Steel Piping, NPS 2 and Smaller: Threaded ends.
  - 5. For Steel Piping, NPS 2-1/2 to NPS 4: Flanged or grooved ends except where threaded valve-end option is indicated in valve schedules below.
  - 6. For Steel Piping, NPS 5 and Larger: Flanged or grooved ends.

### 3.5 CHILLED-WATER, HOT WATER AND CONDENSER (HEAT PUMP) VALVE SCHEDULE

- A. Pipe NPS 2 and Smaller:
  - 1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.
  - 2. Ball Valves: Two piece, full port, bronze with bronze or stainless-steel trim.
- B. Pipe NPS 2-1/2 and Larger:
  - 1. Iron Valves, NPS 2-1/2 to NPS 4: May be provided with threaded or grooved ends instead of flanged ends.
  - 2. Butterfly Valves: Class 150, single flange or grooved.

3. Iron Silent Check Valves: Class 125, center guided bronze disc with stainless steel spring, flange or grooved.

END OF SECTION 230523