

SECTION 238239 UNIT HEATERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Propeller unit heaters with electric-resistance heating coils.
2. Propeller unit heaters with hot-water heating coils.
3. Wall and ceiling heaters with propeller fans and electric-resistance heating coils.

1.3 DEFINITIONS

- A. BAS: Building automation system.
- B. CWP: Cold working pressure.
- C. PTFE: Polytetrafluoroethylene plastic.
- D. TFE: Tetrafluoroethylene plastic.

1.4 SUBMITTALS

- A. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories for each product indicated.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
1. Plans, elevations, sections, and details.
 2. Location and size of each field connection.
 3. Details of anchorages and attachments to structure and to supported equipment.
 4. Equipment schedules to include rated capacities, operating characteristics, furnished specialties, and accessories.
 5. Location and arrangement of integral controls.
 6. Wiring Diagrams: Power, signal, and control wiring.
- C. Samples for Initial Selection: Finish colors for units with factory-applied color finishes.
- D. Samples for Verification: Finish colors for each type of cabinet unit heater and wall and ceiling heaters indicated with factory-applied color finishes.

- E. Field quality-control test reports.
- F. Operation and Maintenance Data: For cabinet unit heaters to include in emergency, operation, and maintenance manuals.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. ASHRAE/IESNA 90.1 Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2019, Section 6 - "Heating, Ventilating, and Air-Conditioning."

1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of unit heaters that fail in materials or workmanship within the manufacturer's standard warranty period commencing at the date of substantial completion. Refer to Section 01850 for additional requirements.

PART 2 - PRODUCTS

2.1 PROPELLER UNIT HEATERS - ELECTRIC

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Berko.
 - 2. Indeeco.
 - 3. QMark Electric Heating; a division of Marley Engineered Products.
 - 4. Or approved equivalent.
- B. Description: An assembly including casing, coil, fan, and motor in vertical and horizontal discharge configuration with adjustable discharge louvers.
- C. Comply with UL 2021.
- D. Comply with UL 823.
- E. Cabinet: Removable panels for maintenance access to controls.
- F. Cabinet Finish: Manufacturer's standard baked enamel applied to factory-assembled and -tested propeller unit heater before shipping.
- G. Discharge Louver: Adjustable fin diffuser for horizontal units and conical diffuser for vertical units.

- H. Electric-Resistance Heating Elements: Nickel-chromium heating wire, free from expansion noise and 60-Hz hum, embedded in magnesium oxide refractory and sealed in steel or corrosion-resistant metallic sheath with fins no closer than 0.16 inch. Element ends shall be enclosed in terminal box. Fin surface temperature shall not exceed 550 deg F at any point during normal operation.
 - 1. Circuit Protection: One-time fuses in terminal box for overcurrent protection and limit controls for high-temperature protection of heaters.
 - 2. Wiring Terminations: Stainless-steel or corrosion-resistant material.
- I. Fan: Propeller type with aluminum wheel directly mounted on motor shaft in the fan venturi.
- J. Fan Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Type: Permanently lubricated, multispeed.
- K. Control Devices:
 - 1. Unit-mounted, variable fan-speed switch.
 - 2. Wall low voltage thermostat.
- L. Accessories:
 - 1. Provide manufacturer's universal mounting bracket.
- M. Capacities and Characteristics
 - 1. Refer to equipment schedules contained in contract documents for schedule equipment capacities and characteristics.

2.2 PROPELLER UNIT HEATERS – HOT WATER

- A. Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Reznor.
 - 2. Sterling HVAC.
 - 3. Trane.
 - 4. Daikin.
 - 5. Or approved equivalent.
- B. Description: An assembly including casing, coil, fan, and motor in horizontal discharge configuration with adjustable discharge louvers.
- C. Comply with UL 2021.
- D. Comply with UL 823.
- E. Cabinet: Removable panels for maintenance access to controls.

- F. Cabinet Finish: Manufacturer's standard baked enamel applied to factory-assembled and -tested propeller unit heater before shipping.
- G. Airstream Surfaces: Surfaces in contact with the airstream shall comply with requirements in ASHRAE 62.1-2013.
- H. Discharge Louver: Adjustable fin diffuser for horizontal units and conical diffuser for vertical units.
- I. General Coil Requirements: Test and rate hot-water propeller unit heater coils according to ASHRAE 33.
- J. Hot-Water Coil: Copper tube, minimum 0.025-inch wall thickness, with mechanically bonded aluminum fins spaced no closer than 0.1 inch and rated for a minimum working pressure of 200 psig and a maximum entering-water temperature of 325 deg F, with manual air vent. Test for leaks to 350 psig underwater.
- K. Fan: Propeller type with aluminum wheel directly mounted on motor shaft in the fan venturi.
- L. Fan Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - 1. Motor Type: Permanently lubricated, multispeed.
- M. Control Devices:
 - 1. Integral thermostat to cycle fan speed.
 - 2. Pipe mounted aqua-stat on hot water return to de-energize fan when fluid temperature is below set-point.
- N. Capacities and Characteristics:
 - 1. Refer to equipment schedules contained in contract documents for schedule equipment capacities and characteristics.

2.3 WALL AND CEILING HEATERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Berko.
 - 2. Indeeco.
 - 3. QMark Electric Heating; a division of Marley Engineered Products.
 - 4. Or approved equivalent.
- B. Description: An assembly including chassis, electric heating coil, fan, motor, and controls. Comply with UL 2021.
- C. Cabinet:

1. Front Panel: Stamped-steel louver, with removable panels fastened with tamperproof fasteners.
 2. Finish: Baked enamel over baked-on primer with manufacturer's standard color selected by Architect, applied to factory-assembled and -tested wall and ceiling heaters before shipping.
- D. Surface-Mounting Cabinet Enclosure: Steel with finish to match cabinet.
- E. Electric-Resistance Heating Coil: Nickel-chromium heating wire, free from expansion noise and hum, embedded in magnesium oxide refractory and sealed in corrosion-resistant metallic sheath. Terminate elements in stainless-steel, machine-staked terminals secured with stainless-steel hardware, and limit controls for high temperature protection.
- F. Fan: Aluminum propeller directly connected to motor.
1. Motor: Permanently lubricated, multispeed. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
- G. Control Devices: Unit-mounted low voltage thermostat.
- H. Accessories:
1. Provide manufacturer recessed mounting enclosure for heater.
 2. Provide manufacture trim-ring for mounting in ceiling.
- I. Electrical Connection: Factory wire motors and controls for a single field connection with disconnect switch.
- J. Capacities and Characteristics:
1. Refer to equipment schedules contained in contract documents for schedule equipment capacities and characteristics.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas to receive unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in for electrical connections to verify actual locations before unit heater installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install wall boxes in finished wall assembly; seal and weatherproof. Joint-sealant materials and applications are specified in Division 07 Section "Joint Sealants."

- B. Install cabinet unit heaters to comply with NFPA 90A.
- C. Install propeller unit heaters level and plumb.
- D. Suspend propeller unit heaters from structure with all-thread hanger rods and elastomeric hangers.
- E. Install wall-mounting thermostats and switch controls in electrical outlet boxes at heights to match lighting controls. Verify location of thermostats and other exposed control sensors with Drawings and room details before installation.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to machine to allow service and maintenance.
- C. Connect piping to cabinet unit heater's factory, hot-water piping package. Install the piping package if shipped loose.
- D. Connect supply and return ducts to cabinet unit heaters with flexible duct connectors specified in Division 23 Section "Air Duct Accessories."
- E. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- F. Connect wiring according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."

3.4 FIELD QUALITY CONTROL

- A. Contractor shall perform the following field tests and inspections and prepare test reports:
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Operate electric heating elements through each stage to verify proper operation and electrical connections.
 - 3. Test and adjust controls and safety devices. Replace damaged and malfunctioning controls and equipment.
- B. Remove and replace malfunctioning units and retest as specified above.

3.5 ADJUSTING

- A. Adjust initial temperature set points.

3.6 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain unit heaters in accordance with Section 01820.

END OF SECTION 238239