

**SECTION 237413 PACKAGED, OUTDOOR, CENTRAL STATION AIR-HANDLING UNITS**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Variable-air-volume, rooftop air-handling units with direct expansion cooling, hot gas reheat, natural gas heating, energy recovery section and other scheduled appurtenances.

- B. Related Sections include the following:

1. Commissioning Requirements as outlined in the Contract Documents.
2. Division 01 Section "Construction Waste Management"
3. Division 01 Section "LEED Requirements" for additional LEED requirements.

1.3 PERFORMANCE REQUIREMENTS

- A. Delegated Design: Design vibration isolation and wind-restraint details, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- B. Structural Performance: Casing panels shall be self-supporting and capable of withstanding 133 percent of internal static pressures indicated, without panel joints exceeding a deflection of  $L/200$  "L" is the unsupported span length within completed casings.

1.4 SUBMITTALS

- A. Product Data: For each rooftop air-handling unit indicated.

1. Unit dimensions and weight.
2. Cabinet material, metal thickness, finishes, insulation, and accessories.
3. Fans:
  - a. Certified fan-performance curves with system operating conditions indicated.
  - b. Certified fan-sound power ratings.
  - c. Fan construction and accessories.
  - d. Motor ratings, electrical characteristics, and motor accessories.
4. Certified coil-performance ratings with system operating conditions indicated.
5. Dampers, including housings, linkages, and operators.

6. A filter schedule must be provided for each air handling unit supplied by the air handling unit manufacturer. Schedule shall detail unit tag, unit size, corresponding filter section location within the AHU, filter arrangement (e.g. angled/flat), filter depth, filter type (e.g. pleated media), MERV rating, and filter quantity and size.
  7. A schedule detailing necessary trap height shall be provided for each air handling unit. Schedule shall detail unit tag, unit size, appropriate trap schematic with recommended trap dimensions, and unit supplied base rail height. Contractor shall be responsible for additional trap height required for trapping and insulation beyond the unit supplied base rail height by adequate housekeeping pad.
  8. An electrical MCA – MOP schedule shall be provided for each electrical circuit to which field-power must be supplied. Schedule to detail unit tag, circuit description, voltage/phase/hertz, Minimum Circuit Ampacity (MCA), and calculated Maximum Overcurrent Protection (MOP).
  9. Sound data shall be provided using ARI 260 test methods. Unit discharge, inlet, and radiated sound power levels in dB shall be provided for 63, 125, 250, 500, 1000, 2000, 4000, and 8000 Hz.
  10. Manufacturer to provide an AutoDesk Revit family file (.RFA file) for each air handler provided. This is to be used for engineer and contractor coordination.
- B. LEED Submittals:
1. Product Data for Prerequisite EQ 1: Documentation indicating that units comply with ASHRAE 62.1-2010, Section 5 - "Systems and Equipment."
  2. Provide manufacturer's data and related documents for LEED requirements as shown in Division 1 Section "Sustainable Design Requirements".
- C. Delegated-Design Submittal: For vibration isolation and wind restraints indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
1. Vibration Isolation Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment. Include adjustable motor bases, rails, and frames for equipment mounting.
- D. Coordination Drawings: Floor plans and other details, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
1. Mechanical-room layout and relationships between components and adjacent structural and mechanical elements.
  2. Support location, type, and weight.
  3. Field measurements.
- E. Source quality-control reports.
- F. Field quality-control reports.
- G. Operation and Maintenance Data: For rooftop air-handling units to include in emergency, operation, and maintenance manuals.

**1.5 QUALITY ASSURANCE**

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. NFPA Compliance: Comply with NFPA 90A for design, fabrication, and installation of rooftop air-handling units and components.
- C. ARI Certification: Rooftop air-handling units and their components shall be factory tested according to ARI 430, "Central-Station Air-Handling Units," and shall be listed and labeled by ARI.
- D. ASHRAE Compliance: Applicable requirements in ASHRAE 62.1, Section 5 - "Systems and Equipment" and Section 7 - "Construction and Startup."
- E. ASHRAE/IESNA 90.1-2019 Compliance: Applicable requirements in ASHRAE/IESNA 90.1-2019, Section 6 - "Heating, Ventilating, and Air-Conditioning."
- F. Comply with NFPA 70.
- G. Certify airflow monitoring stations are tested for differential pressure in accordance with AMCA 611 in an AMCA registered laboratory and comply with the requirements of the AMCA Certified Ratings Program. Airflow monitoring station shall be licensed to bear the AMCA Seal.

**1.6 COORDINATION**

- A. Coordinate sizes and locations of concrete bases with actual equipment provided.
- B. Coordinate sizes and locations of structural-steel support members, if any, with actual equipment provided.

**1.7 DELIVERY, STORAGE AND HANDLING**

- A. Comply with manufacturer's installation instructions for rigging, unloading, and transporting units.
- B. Unit is acceptable as a single-piece or as modular construction. Units shall ship fully assembled up to practical shipping and rigging limitations. Units not shipped fully assembled shall have tags and airflow arrows on each section to indicate location and orientation in direction of airflow. Shipping splits shall be clearly defined on submittal drawings. Cost associated with non-conformance to shop drawings shall be the responsibility of the manufacturer. Each section shall have lifting lugs for field rigging, lifting and final placement of AHU section(s). AHU's less than 100-inches wide shall allow for forklift transport and maneuverability on the jobsite. All associated labor and requirements for assembly of shipping splits is the responsibility of the installing contractor.
- C. Deliver units to jobsite with fan motor(s), sheave(s), and belt(s) completely assembled and mounted in units.

- D. Unit shall be shipped in a clear shrink-wrap or stretch-wrap to protect unit from in-transit rain and debris per ASHRAE 62.1 recommendations.
- E. Installing contractor shall be responsible for storing AHU in a clean, dry place and protect from weather and construction traffic. Handle carefully to avoid damage to components, enclosures, and finish.

## 1.8 EXTRA MATERIALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Filters: One set(s) for each rooftop air-handling unit.
  - 2. Gaskets: One set(s) for each access door.
  - 3. Fan Belts: One set(s) for each rooftop air-handling unit fan.

## 1.9 WARRANTY

- A. Manufacturer's standard form in which manufacturer agrees to repair or replace components of packaged, outdoor central station air-handling units that fail in materials or workmanship within the manufacturer's standard warranty period commencing at the date of substantial completion. Refer to Section 01850 for additional requirements and extended warranties.
  - 1. Specific Additional and Extended Warranties: Additional or extended warranties as measured from the date of Substantial Completion are as follows:
    - a. Control Boards: 3 years.
    - b. Variable-speed Fan Motors: 3 years.
    - c. Motors larger than 20 HP: 5 years.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Aeon; RN Series. (Basis of Design)
  - 2. Daikin.
  - 3. Trane.
  - 4. JCI/York.
  - 5. Or approved equivalent.

**Note: Equipment specified for the project has dimensional constraints that must be maintained. If Contractor utilizes a manufacturer that has differing dimensions that causes additional work, or requires a semi-custom piece of equipment, the Contractor is**

**responsible to cover the costs for any additional material, equipment, or work required to utilize that specific manufacturer's product. No exceptions.**

## 2.2 VARIABLE AIR VOLUME, ROOFTOP AIR HANDLING UNITS

### A. General:

1. Packaged rooftop unit shall include compressors, evaporator coils, filters, supply fans, dampers, air-cooled condenser coils, condenser fans, reheat coil, hot water coils, exhaust fans, energy recovery wheels, and unit controls.
2. Unit shall be factory assembled and tested including leak testing of the DX coils, leak testing of the hot water coils, pressure testing of the refrigeration circuit, and run testing of the completed unit. Run test report shall be supplied with the unit in the service compartment's literature pocket.
3. Unit shall have decals and tags to indicate lifting and rigging, service areas and caution areas for safety and to assist service personnel.
4. Unit components shall be labeled, including hot water pipe stub outs, refrigeration system components, and electrical and controls components.
5. Estimated sound power levels (dB) shall be shown on the unit ratings sheet.
6. Installation, Operation, and Maintenance manual shall be supplied within the unit.
7. Laminated color-coded wiring diagram shall match factory installed wiring and shall be affixed to the interior of the control compartment's hinged access door.
8. Unit nameplate shall be provided in two locations on the unit, affixed to the exterior of the unit and affixed to the interior of the control compartment's hinged access door.

### B. Construction:

1. All cabinet walls, access doors, and roof shall be fabricated of double wall, impact resistant, rigid polyurethane foam panels.
2. Unit insulation shall have a minimum thermal resistance R-value of 13. Foam insulation shall have a minimum density of 2 pounds/cubic foot and shall be tested in accordance with ASTM D1929-11 for a minimum flash ignition temperature of 610°F.
3. Unit construction shall be double wall with G90 galvanized steel on both sides and a thermal break. Double wall construction with a thermal break prevents moisture accumulation on the insulation, provides a cleanable interior, reduces heat transfer through the panel, and prevents exterior condensation on the panel.
4. Unit shall be designed to reduce air leakage and infiltration through the cabinet. Cabinet leakage shall not exceed 1% of total airflow when tested at 3 times the minimum external static pressure provided in AHRI Standard 340/360. Panel deflection shall not exceed L/240 ratio at 125% of design static pressure, at a maximum 8 inches of positive or negative static pressure, to reduce air leakage. Deflection shall be measured at the midpoint of the panel height and width. Continuous sealing shall be included between panels and between access doors and openings to reduce air leakage. Piping and electrical conduit through cabinet panels shall include sealing to reduce air leakage.
5. Roof of the air tunnel shall be sloped to provide complete drainage. Cabinet shall have rain break overhangs above access doors.
6. Access to filters, dampers, cooling coils, reheat coil, energy recovery wheels, compressors, and electrical and controls components shall be through hinged access doors with quarter turn, zinc cast, lockable handles. Full length stainless steel piano hinges shall be included on the doors.

7. Exterior paint finish shall be capable of withstanding at least 2,500 hours, with no visible corrosive effects, when tested in a salt spray and fog atmosphere in accordance with ASTM B 117-95 test procedure.
8. Units with cooling coils shall include double sloped 304 stainless steel drain pans.
9. Unit shall be provided with base discharge and return air openings. All openings through the base pan of the unit shall have upturned flanges of at least 1/2 inch in height around the opening.
10. Unit shall include lifting lugs on the top of the unit.
11. Unit base shall be fabricated of 1 inch thick double wall, impact resistant, rigid polyurethane foam panels.
12. Unit shall include factory wired control panel compartment LED service lights.

**C. Supply Fans:**

1. Unit shall include direct drive, unhooded, backward curved, plenum supply fans.
2. Blowers and motors shall be dynamically balance and mounted on rubber isolators.
3. Motors shall include shaft grounding.

**D. Return/Exhaust Fans:**

1. Exhaust dampers shall be sized for 100% relief.
2. Fans and motors shall be dynamically balanced.
3. Unit shall include barometric relief dampers.
4. Access to exhaust fans shall be through double wall, hinged access doors with quarter turn lockable handles.
5. Unit shall include belt driven, unhooded, backward curved, plenum exhaust fans.
6. Motor shall include shaft grounding.
7. Motor shall include shaft grounding.

**E. Cooling Coils (Evaporator and Hot Gas Reheat Coil):**

1. Coils shall be designed for use with R-410A refrigerant and constructed of copper tubes with aluminum fins mechanically bonded to the tubes and galvanized steel end casings. Fin design shall be sine wave rippled.
2. Coils shall have interlaced circuitry and shall be standard capacity.
3. Coils shall be hydrogen or helium leak tested.
4. Coils shall be furnished with factory installed expansion valves.

**F. Refrigeration System:**

1. Unit shall be factory charged with R-410A refrigerant.
2. Compressors shall be scroll type with thermal overload protection and carry a 5 year non-prorated warranty, from the date of original equipment shipment from the factory.
3. Compressors shall be mounted in an isolated service compartment which can be accessed without affecting unit operation. Lockable hinged compressor access doors shall be fabricated of double wall, rigid polyurethane foam injected panels to prevent the transmission of noise outside the cabinet.
4. Compressors shall be isolated from the base pan with the compressor manufacturer's recommended rubber vibration isolators, to reduce any transmission of noise from the compressors into the building area.

5. Each refrigeration circuit shall be equipped with expansion valve type refrigerant flow control.
6. Each refrigeration circuit shall be equipped with automatic reset low pressure and manual reset high pressure refrigerant safety controls, Schrader type service fittings on both the high pressure and low pressure sides and a factory installed liquid line filter driers.
7. Unit shall include a variable capacity scroll compressor on the lead refrigeration circuit which shall be capable of modulation from 10-100% of its capacity.
8. Lead refrigeration circuits shall be provided with hot gas reheat coil, modulating valves, electronic controller, supply air temperature sensor and a control signal terminal which allow the unit to have a dehumidification mode of operation, which includes supply air temperature control to prevent supply air temperature swings and overcooling of the space.
9. Each refrigeration circuit shall be equipped with suction and discharge compressor isolation valves.
10. Lag refrigeration circuits shall be provided with factory installed hot gas bypass to protect against evaporator frosting and to prevent excessive compressor cycling.
11. Each refrigeration circuit shall be provided with an adjustable temperature sensor freeze stat which shuts down the cooling circuits when the evaporator coil tubing falls below the setpoint.

**G. Air-Cooled Condensers:**

1. Condenser fans shall be a vertical discharge, axial flow, direct drive fans.
2. Coils shall be designed for use with R-410A refrigerant. Coils shall be multi-pass and fabricated from aluminum microchannel tubes.
3. Coils shall be designed for a minimum of 10°F of refrigerant sub-cooling.
4. Coils shall be hydrogen or helium leak tested.
5. Condenser fans shall be VFD driven variable speed for condenser head pressure control. Factory provided and factory programmed VFDs shall continuously modulate the fan air flow to maintain head pressure at acceptable levels. Cooling operation shall be allowed down to 35°F with adjustable compressor lockout.

**H. Gas-fired Heating Section:**

1. Provide gas-fired heating section as a completely assembled and factory-installed heating system integral to unit, cULus approved specifically for outdoor applications for use downstream from refrigerant cooling coils. Provide capability for threaded gas piping connection through side or bottom of unit.
2. Heating section shall be factory fire-tested prior to shipment.
3. Gas Burner: Forced-draft type burner with adjustable combustion air supply, gas valve, manual shut-off, direct spark or pilot ignition, and flame sensing monitoring electrode. Provide air proving switch to prevent burner operation when burner is open for maintenance or inspection.
4. Gas Burner Safety Controls: Provide electronic flame safety controls for the proving of combustion air prior to ignition sequence with pre-purge cycle and continuous electronic flame supervision.
5. Combustion Blower: Provide centrifugal type fan with built-in thermal overload protection on fan motor.
6. Heat Exchanger: Provide factory pressure- and leak-tested tubular two pass heat exchanger of free-floating design manufactured of 16-gauge stainless steel primary surface and 18-gauge stainless steel secondary surface.

7. Gas heaters shall be constructed of grades of stainless steel suitable for condensing environments. The heater shall provide modulating control, and contain a modulating gas valve that responds to user selectable setpoints.

**I. Filter Section:**

1. Unit shall include 4 inch thick, pleated panel filters with an ASHRAE MERV rating of 13, upstream of the cooling coil.
2. Unit shall include 1 inch aluminum mesh pre filters upstream of the outside air opening.
3. Unit shall include a clogged filter switch.
4. Unit shall include a Magnehelic gauge mounted in the controls compartment.

**J. Outside Air / Economizer Section:**

1. Unit shall include 0-100% economizer consisting of a motor operated outside air damper and return air damper assembly constructed of extruded aluminum, hollow core, airfoil blades with rubber edge seals and aluminum end seals. Damper blades shall be gear driven and designed to have no more than 20 cfm of leakage per sq ft. at 4 in. w.g. air pressure differential across the damper. Low leakage dampers shall be Class 2 AMCA certified, in accordance with AMCA Standard 511. Damper assembly shall be controlled by spring return enthalpy activated fully modulating actuator. Unit shall include outside air opening bird screen, outside air hood, and relief dampers.

**K. Outdoor Airflow Monitoring:**

1. Unit shall include outside airflow measuring station and airflow signal processor that communicates directly with the factory provided control systems or can also be used with customer provided controls with a field selectable 0-5 VDC, 0-10 VDC, or 4-20mA output signal. BACnet MS/TP or Modbus RTU network communications are available. Monitoring size is dependent on the cfm.

**L. Energy Recovery Section:**

1. Unit shall contain factory mounted and tested energy recovery wheels. The energy recovery wheels shall be mounted in a rigid frame containing the wheel drive motor, drive belt, wheel seals and bearings. Frame shall slide out for service and removal from the cabinet.
2. The energy recovery component shall incorporate a rotary wheel in an insulated cassette frame complete with seals, drive motor and drive belt.
3. The energy recovery cassette shall be an Underwriters Laboratories Recognized Component for electrical and fire safety. The wheel drive motor shall be an Underwriters Laboratory Recognized Component and shall be mounted in the cassette frame and supplied with a service connector or junction box. Thermal performance shall be certified by the manufacturer in accordance with ASHRAE Standard 84, Method of Testing Air-to-Air Heat Exchangers and AHRI Standard 1060, Rating Air-to-Air Energy Recovery Ventilation Equipment. Cassettes shall be listed in the AHRI Certified Products.
4. Unit shall include 2 inch thick, pleated panel outside air and exhaust air filters with an ASHRAE MERV rating of 8, upstream of the wheels.
5. Hinged service access doors shall allow access to the wheels.



6. Unit shall include energy recovery wheel defrost control which includes an adjustable temperature sensor and timer wired to periodically stop the wheel rotation, which allows the warm exhaust air to defrost the wheel.
7. Unit shall include energy recovery wheel rotation detection sensors and a set of normally open and normally closed contacts for field indication of wheel rotation.
8. Energy recovery wheel shall include field adjustable mechanical purge. Purge shall be capable of limiting Exhaust Air Transfer Ratio (EATR) values to less than 1% through proper fan and purge adjustment.
  - a. Aluminum Energy Recovery Wheels
    - 1) Unit shall contain a factory mounted and tested monolithic aluminum energy recovery wheel with an inverter duty motor and a durable segmented link drive belt composite. Wheel frame shall be constructed with prime G90 hot-dip galvanized steel tested for corrosion resistance of 400 hours of salt spray.
    - 2) Aluminum Energy recovery wheel shall be covered under the standard AAON limited parts warranty; the first 12 months from the date of equipment startup, or 18 months from the date of original equipment shipment from the factory, whichever is less. Warranty shall cover material and workmanship that prove defective, within the specified warranty period, provided the written instructions for installation, operation and maintenance have been followed. Warranty excludes parts associated with routine maintenance, such as belts.
    - 3) Total energy recovery wheels shall be made of corrugated aluminum with a 3A molecular sieve desiccant coating. Coated segments shall be cleanable with hot water or compressed air without degrading the latent recovery.

## 2.3 ELECTRICAL

- A. Unit wiring shall comply with NEC requirements and with all applicable UL standards. All electrical components shall be UL recognized where applicable. All wiring and electrical components provided with unit shall be number and color coded and labeled according to the electrical diagram provided for easy identification.
- B. The unit shall be provided with a factory wired weatherproof control panel. Unit shall have a power terminal block for main power connection. A terminal board shall be provided for low voltage control wiring. Branch circuit short circuit protection, 115 volt control circuit transformer and fuse, system switches, and a high temperature sensor. Supply and return fan motors shall have contactors and external overload protection. Knockouts shall be provided in the of the main control panels for field wiring entrance.
- C. All 115-600 volt internal and external wiring between control boxes and components shall be protected from damage by raceways or liquid tight conduit.
- D. The receptacle shall be powered by a field supplied 115V source.
- E. Single non-fused disconnect switch shall be provided for connecting electrical power at the unit. Disconnect switches shall be mounted internal to the control panel and operated by an externally mounted handle. Externally mounted handle is designed to prohibit opening of the control panel door without the use of a service tool.

- F. Unit SCCR rating to be 5 kAIC.
- G. The Electrical Contractor shall supply a single, fused disconnect switch with lockable handle outside of the unit cabinet as a maintenance disconnect for the entire unit. The fuses shall be “current limiting” and provided in coordination with the Electrical Engineer.

## 2.4 CONTROLS

- A. Unit shall be provided with a factory wired, installed, and tested unit controller, capable of standalone unit control, or tied into a building automation system through BACnet communication. All control points in unit shall be tested at the unit manufacturers facility prior to shipment.
- B. Damper actuators shall be selected, provided, and mounted by the AHU manufacturer on each damper. Actuators shall be of sufficient size and quantity to ensure complete damper operation. Actuators shall be direct coupled to minimize linkage.
- C. Differential pressure switches shall be provided by the AHU manufacturer. Pressure switches shall be factory installed across each filter bank for individual filters to monitor clean/dirty filter status.
- D. Differential pressure gauges shall be provided by the AHU manufacturer. Pressure gauges shall be factory installed across each filter bank for individual filters. The gauge shall be diaphragm-actuated dial type.
- E. A momentary push-button reset circuit using a double-pole low limit switch shall be provided by the AHU manufacturer. Low limits shall be factory engineered to maximize coil coverage. Capillary radius clips shall be used at low limit bends to ensure no crimping or wear of low limits. Low limits shall be wired to shut down the fan to protect the unit.
- F. Fan status switches shall be provided and mounted by the AHU manufacturer.
- G. On variable volume units, discharge temperature sensors shall be provided and mounted on the fans by the AHU manufacturer. Temperature sensors mounted within the AHU shall have sensor material selected to integrate with the BAS controller.
- H. Outside air temperature sensors shall be provided at the jobsite.
- I. Averaging temperature sensors shall be provided by the AHU manufacturer. Sensors shall be factory engineered to accurately measure mixed air temperatures. Capillary radius clips shall be used at capillary bends to ensure no crimping or wear of the tube. Temperature sensors mounted within the AHU shall have sensor material selected to integrate with the BAS controller.
- J. For variable-air-volume units, duct static pressure switches shall be provided by the AHU manufacturer in the unit. Switches shall be piped in the field.
- K. Valves shall be provided by the AHU manufacturer. Valves shall be shipped from the valve manufacturer directly to the job site or Mechanical Contractor for installation. Electrical connections shall be provided on the valves and at the AHU coil section for field connection.

- L. See section 2.12, for specifications on "Airflow Measuring Stations".
- M. Unit DDC Controller
  - 1. One programmable DDC controller shall be provided by the AHU manufacturer for each AHU as indicated on the schedule and drawings. Control of multiple units from a single controller is not acceptable. Each programmable DDC controller shall use BACnet protocol and shall be certified to ensure open communication with BAS. Complete communications and diagnostics including all AI, BI, AO, BO, set points and alarms shall only require a twisted pair of wires between the unit controller and the BAS. Each unit controller shall be factory wired to the unit end devices.
  - 2. The programmable DDC controller and the control components shall be selected, mounted, wired, and tested by the AHU manufacturer to ensure delivery of specified performance and to minimize jobsite startup time. Testing shall be performed to ensure wiring continuity between the controller and all devices, and to ensure proper operation of the end devices. DDC controllers shall be located on unit as indicated on the drawings.

## 2.5 ACCESSORIES

- A. Return-Air Smoke Detector: Provide smoke detector sensing in the return-air section for emergency unit shutdown; by Contractor if not available from Unit Manufacturer. Refer to contract drawings for locations.
- B. Through the base provisions for the following: Electrical power, control, and natural gas piping connections.
- C. Clogged Filter/Fan Failure Switch: Filter differential pressure switch with sensor tubing on either side of filter. Set for final filter pressure loss.
- D. Condensate Pan Overflow Switch: Unit shutdown in the event of a clogged condensate line.
- E. Provide field powered Unit-mounted GFCI convenience outlet.
- F. Provide Phase Monitor.

## 2.6 VIBRATION ISOLATION, WIND-RATED ROOF CURBS

- A. General: Vibration isolation, wind-rated roof curbs shall be by as supplied by the equipment manufacturer and meeting the requirements of this Section and related Sections. Curb shall be insulated as noted below and contain openings for through the base utilities and for the duct connections. Vibration isolation springs shall be minimum 2" static deflection. Contractor shall make final connections per curb manufacturer's instructions.
- B. Materials: Galvanized steel with corrosion-protection coating, watertight gaskets, and factory-installed wood nailer; complying with NRCA standards.
  - 1. Curb Insulation and Adhesive: Comply with NFPA 90A or NFPA 90B.
    - a. Materials: ASTM C 1071, Type I or II.

- b. Thickness: 2 inches.
- 2. Application: Factory applied with adhesive and mechanical fasteners to the internal surface of curb.
  - a. Liner Adhesive: Comply with ASTM C 916, Type I.
  - b. Mechanical Fasteners: Galvanized steel, suitable for adhesive attachment, mechanical attachment, or welding attachment to duct without damaging liner when applied as recommended by manufacturer and without causing leakage in cabinet.
  - c. Liner materials applied in this location shall have air-stream surface coated with a temperature-resistant coating or faced with a plain or coated fibrous mat or fabric depending on service air velocity.
  - d. Liner Adhesive: Comply with ASTM C 916, Type I.
- C. Curb Height: 20 inches.
- D. Wind Restraints: Metal brackets compatible with the curb and casing, painted to match RTU, used to anchor unit to the curb, and designed for loads at Project site. Comply with requirements in Division 23 Section "Mechanical Vibration Isolation and Wind Load Restraints" for wind-load requirements.

## 2.7 SOURCE QUALITY CONTROL

- A. Fan Sound-Power Level Ratings: Comply with AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Fans shall bear AMCA-certified sound ratings seal.
- B. Fan Performance Rating: Factory test fan performance for airflow, pressure, power, air density, rotation speed, and efficiency. Rate performance according to AMCA 210, "Laboratory Methods of Testing Fans for Aerodynamic Performance Rating."
- C. Water Coils: Factory tested to 300 psig according to ARI 410 and ASHRAE 33.
- D. Refrigerant Coils: Factory tested to 450 psig according to ARI 410 and ASHRAE 33.
- E. Factory Testing: A standard factory run, and vibration test shall be performed prior to equipment shipment. No factory witness test shall be required.

## PART 3 - EXECUTION

### 3.1 CONSTRUCTION WASTE MANAGEMENT (LEED)

- A. The contractor, subcontractors, and their personnel shall follow the procedures and practices for waste separation, collection and transport as defined in the contractor's "Waste Management Plan" as required by Division 01 Section "Construction Waste Management."

**3.2 EXAMINATION**

- A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine casing insulation materials and filter media before rooftop air-handling unit installation. Reject insulation materials and filter media that are wet, moisture damaged, or mold damaged.
- C. Examine roughing-in for hydronic, and condensate drainage piping systems and electrical services to verify actual locations of connections before installation.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

**3.3 INSTALLATION**

- A. Equipment Mounting: Install rooftop air-handling units on roof curbs and provide positive attachment of roof curb to structure and roof curb to unit in accordance with the roof curb manufacturer's calculations.
- B. Arrange installation of units to provide access space around rooftop air-handling units for service and maintenance.
- C. Do not operate fan system until filters (temporary or permanent) are in place. Replace temporary filters used during construction and testing, with new, clean filters.
- D. Install filter-gage, static-pressure taps upstream and downstream of filters. Mount filter gages on outside of filter housing or filter plenum in accessible position. Provide filter gages on filter banks, installed with separate static-pressure taps upstream and downstream of filters.

**3.4 CONNECTIONS**

- A. Comply with requirements for piping specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to rooftop air-handling unit to allow service and maintenance.
- C. Connect piping to rooftop air-handling units mounted on vibration isolators with flexible connectors.
- D. Connect condensate drain pans using NPS 1-1/4, ASTM B 88, Type M copper tubing. Extend to nearest equipment or floor drain. Construct deep trap at connection to drain pan and install cleanouts at changes in direction.
- E. Hot-Water Piping: Comply with applicable requirements in Division 23 Section "Hydronic Piping." Install shutoff valve and union or flange at each coil supply connection. Install balancing valve and union or flange at each coil return connection.

- F. Connect duct to rooftop air-handling units with flexible connections. Comply with requirements in Division 23 Section "Air Duct Accessories."
- G. Single-point Power:
  - 1. VFDs shall be wired per NEC, UL, and NFPA 90A requirements. Units with factory-mounted controls shall also include power wiring from the VFD or starter/disconnect control transformer to the control system transformers. Units with VFDs and factory-mounted controls shall have a binary start-stop signal and an analog speed signal wired from the direct digital controller to the VFD.
  - 2. All power wiring for voltages greater than 24V and traveling through multiple unit sections shall be contained in an enclosed, metal, power-wiring raceway, or electrical metal tubing (EMT). Sections less than 6' in length may be contained in flexible metal conduit (FMC).
  - 3. The AHU manufacturer shall provide one single-point power connection for all motors, VFDs, control end devices, and unit controller on each AHU.

### 3.5 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust components, assemblies, and equipment installations, including connections.
- B. Perform tests and inspections.
  - 1. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect components, assemblies, and equipment installations, including connections, and to assist in testing.
- C. Tests and Inspections:
  - 1. Leak Test: After installation, fill water and steam coils with water, and test coils and connections for leaks.
  - 2. Charge refrigerant coils with refrigerant and test for leaks.
  - 3. Fan Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 4. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- D. Rooftop air-handling unit or components will be considered defective if unit or components do not pass tests and inspections.
- E. Prepare test and inspection reports.

### 3.6 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
- B. Complete installation and startup checks according to manufacturer's written instructions.

1. Verify that shipping, blocking, and bracing are removed.
2. Verify that unit is secure on mountings and supporting devices and that connections to piping, ducts, and electrical systems are complete. Verify that proper thermal-overload protection is installed in motors, controllers, and switches.
3. Verify proper motor rotation direction, free fan wheel rotation, and smooth bearing operations. Reconnect fan drive system, align belts, and install belt guards.
4. Verify that bearings, pulleys, belts, and other moving parts are lubricated with factory-recommended lubricants.
5. Verify that zone dampers fully open and close for each zone.
6. Verify that face-and-bypass dampers provide full face flow.
7. Verify that outdoor- and return-air mixing dampers open and close, and maintain minimum outdoor-air setting.
8. Comb coil fins for parallel orientation.
9. Verify that proper thermal-overload protection is installed for electric coils.
10. Install new, clean filters.
11. Verify that manual and automatic volume control and fire and smoke dampers in connected duct systems are in fully open position.

C. Starting procedures for rooftop air-handling units include the following:

1. Energize motor; verify proper operation of motor, drive system, and fan wheel. Adjust fan to indicated rpm. Contractor to replace fan and motor pulleys as required to achieve design conditions.
2. Measure and record motor electrical values for voltage and amperage.
3. Manually operate dampers from fully closed to fully open position and record fan performance.

3.7 ADJUSTING

- A. Adjust damper linkages for proper damper operation.
- B. Comply with requirements in Division 23 Section "Testing, Adjusting, and Balancing for HVAC" for rooftop air-handling system testing, adjusting, and balancing.

3.8 CLEANING

- A. After completing system installation and testing, adjusting, and balancing rooftop air-handling unit and air-distribution systems and after completing startup service, clean rooftop air-handling units internally to remove foreign material and construction dirt and dust. Clean fan wheels, cabinets, dampers, coils, and filter housings, and install new, clean filters.

3.9 DEMONSTRATION

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain rooftop air-handling units in accordance with Section 01820.

END OF SECTION 237413