

**SECTION 232300 REFRIGERANT PIPING**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, apply to this Section.

1.2 SUMMARY

- A. This Section includes refrigerant piping used for air-conditioning applications.

1.3 PERFORMANCE REQUIREMENTS

- A. Line Test Pressure for Refrigerant R-410A:
1. Suction Lines for Air-Conditioning Applications: 300 psig.
  2. Suction Lines for Heat-Pump Applications: 535 psig.
  3. Hot-Gas and Liquid Lines: 535 psig.

1.4 SUBMITTALS

- A. Product Data: For each type of valve and refrigerant piping specialty indicated. Include pressure drop, based on manufacturer's test data, for thermostatic expansion valves, solenoid valves, and pressure-regulating valves.
1. Thermostatic expansion valves.
  2. Solenoid valves.
  3. Hot-gas bypass valves.
  4. Filter dryers.
  5. Strainers.
  6. Pressure-regulating valves.
- B. Shop Drawings: Show layout of refrigerant piping and specialties, including pipe, tube, and fitting sizes, flow capacities, valve arrangements and locations, slopes of horizontal runs, oil traps, double risers, wall and floor penetrations, and equipment connection details. Show interface and spatial relationship between piping and equipment.
1. Refrigerant piping indicated on Drawings is schematic only. Size piping and design actual piping layout, including oil traps, double risers, specialties, and pipe and tube sizes to accommodate, as a minimum, equipment provided, elevation difference between compressor and evaporator, and length of piping to ensure proper operation and compliance with warranties of connected equipment.
  2. Provide manufacturer's pipe sizing calculations based on actual field conditions and layouts as a submittal to Engineer for review / record.

- C. Welding Certificates: Copies of certificates for welding procedures and personnel.
- D. Field Test Reports: Indicate and interpret test results for compliance with performance requirements.
- E. Operation and Maintenance Data: For refrigerant valves and piping specialties to include in maintenance manuals.

#### 1.5 QUALITY ASSURANCE

- A. Welding: Qualify procedures and personnel according to ASME Boiler and Pressure Vessel Code: Section IX; "Welding and Brazing Qualifications."
- B. ASHRAE Standard: Comply with ASHRAE 15, "Safety Code for Mechanical Refrigeration."
- C. ASME Standard: Comply with ASME B31.5, "Refrigeration Piping."
- D. UL Standard: Provide products complying with UL 207, "Refrigerant-Containing Components and Accessories, Nonelectrical"; or UL 429, "Electrically Operated Valves."

#### 1.6 PRODUCT STORAGE AND HANDLING

- A. Store piping in a clean and protected area with end caps in place to ensure that piping interior and exterior are clean when installed.

#### 1.7 COORDINATION

- A. Coordinate layout and installation of refrigerant piping and suspension system components with other construction, including light fixtures, HVAC equipment, fire-suppression-system components, and partition assemblies.
- B. Coordinate pipe sleeve installations for foundation wall penetrations.
- C. Coordinate installation of roof curbs, equipment supports, and roof penetrations.
- D. Coordinate pipe sleeve installations for penetrations in exterior walls and floor assemblies. Coordinate with requirements for firestopping specified in Division 07 Section "Through-Penetration Firestop Systems" for materials and methods for sealing pipe penetrations through fire and smoke barriers.
- E. Coordinate pipe fitting pressure classes with products specified in related Sections.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Refrigerants:
    - a. Allied Signal, Inc./Fluorine Products; Genetron Refrigerants.
    - b. DuPont Company; Fluorochemicals Div.
    - c. Elf Atochem North America, Inc.; Fluorocarbon Div.
    - d. ICI Americas Inc./ICI KLEA; Fluorochemicals Bus.
    - e. Or approved equivalent.
  2. Refrigerant Valves and Specialties:
    - a. Climate & Industrial Controls Group; Parker-Hannifin Corp.; Refrigeration & Air Conditioning Division.
    - b. Danfoss Electronics, Inc.
    - c. Emerson Electric Company; Alco Controls Div.
    - d. Henry Valve Company.
    - e. Sporlan Valve Company.
    - f. Or approved equivalent.

### 2.2 COPPER TUBE AND FITTINGS

- A. Drawn-Temper Copper Tube: ASTM B 280, Type ACR
- B. Annealed-Temper Copper Tube: ASTM B 88, Type L.
- C. Wrought-Copper Fittings: ASME B16.22.
- D. Bronze Filler Metals: AWS A5.8, Classification BAg-1 (silver)

### 2.3 STEEL PIPE AND FITTINGS

- A. Steel Pipe: ASTM A 53, Schedule 40, seamless black steel.
- B. Wrought-Steel Fittings: ASTM A 234/A 234M, for welded joints.
- C. Steel Flanges and Flanged Fittings: ASME B16.5, steel, including bolts, nuts, and gaskets, butt-welded end connection, and raised face.
- D. Flanged Unions: 400-psig working pressure, 330 deg F maximum operating temperature; 2 brass tailpiece adapters for solder-end connections to copper tubing; forged-steel flanges for NPS 1 to NPS 1-1/2 and ductile iron for NPS 2 to NPS 3 with 4 plated-steel bolts, with silicon

bronze nuts and fiber gasket; and having factory-applied, rust-resistant coating on flanges and bolts.

- E. Flexible Connectors: 500-psig operating pressure; seamless tin-bronze or stainless-steel core, high-tensile bronze-braid covering, solder-end connections, and synthetic covering; dehydrated, pressure tested, minimum 7 inches long.

## 2.4 VALVES

- A. Service Valves: 500-psig pressure rating; forged-brass body with copper stubs, brass caps, removable valve core, integral ball check valve, and with solder-end connections.
- B. Solenoid Valves: Comply with ARI 760; 250 deg F temperature rating and 400-psig working pressure; forged brass, with polytetrafluoroethylene valve seat, 2-way, straight-through pattern, and solder-end connections; manual operator; fitted with suitable NEMA 250 enclosure of type required by location, with 1/2-inch conduit adapter and 24-V, normally closed holding coil.
- C. Pressure-Regulating Valves: Comply with ARI 770; pilot operated, forged brass or cast bronze, stainless-steel bottom spring, pressure-gage tappings, 24-V dc standard coil, and wrought-copper fittings for solder-end connections; suitable for refrigerant specified.
- D. Thermostatic Expansion Valves: Comply with ARI 750; brass body with stainless-steel parts; thermostatic-adjustable, modulating type; size and operating characteristics as recommended by manufacturer of evaporator, and factory set for superheat requirements; solder-end connections; with sensing bulb, distributor having side connection for hot-gas bypass line, and external equalizer line.
- E. Hot-Gas Bypass Valve: Pulsating-dampening design, stainless-steel bellows, and polytetrafluoroethylene valve seat; adjustable; sized for capacity equal to last step of compressor unloading; with solder-end connections.

## 2.5 REFRIGERANT PIPING SPECIALITIES

- A. Straight- or Angle-Type Strainers: 500-psig working pressure; forged-brass or steel body with stainless-steel wire or brass-reinforced Monel screen of 80 to 100 mesh in liquid lines up to 1-1/8 inches, 60 mesh in larger liquid lines, and 40 mesh in suction lines; with screwed cleanout plug and solder-end connections.
- B. Moisture/Liquid Indicators: 500-psig maximum working pressure and 200 deg F operating temperature; all-brass body with replaceable, polished, optical viewing window with color-coded moisture indicator; with solder-end connections.
- C. Replaceable-Core Filter-Dryers: 500-psig maximum working pressure; heavy gage protected with corrosion-resistant-painted steel shell, flanged ring and spring, ductile-iron cover plate with steel cap screws; wrought-copper fittings for solder-end connections; with replaceable-core kit, including gaskets and the following:
  - 1. Filter Cartridge: Pleated media with integral end rings, stainless-steel support, ARI 730 rated for capacity.

2. Filter-Dryer Cartridge: Pleated media with solid-core sieve with activated alumina, ARI 730 rated for capacity.
  3. Wax Removal Cartridge: Molded, bonded core of activated charcoal and desiccant with integral gaskets.
- D. Permanent Filter-Dryer: 350-psig maximum operating pressure and 225 deg F maximum operating temperature; steel shell and wrought-copper fittings for solder-end connections; molded-felt core surrounded by desiccant.
- E. Mufflers: 500-psig operating pressure, welded-steel construction with fusible plug; sized for refrigeration capacity.

## 2.6 REFRIGERANTS

- A. ASHRAE 34, R-410A: Pentafluoroethane/Difluoromethane.

## PART 3 - EXECUTION

### 3.1 PIPING APPLICATIONS

- A. Aboveground, within Building: Type ACR drawn-copper tubing
- B. Aboveground, outside Building for NPS 2 and Smaller: Type L drawn-copper tubing.

### 3.2 VALVE APPLICATIONS

- A. Install a full-sized, three-valve bypass around each dryer.
- B. Install solenoid valves upstream from each expansion valve and hot-gas bypass valve.
1. Install solenoid valves in horizontal lines with coil at top.
  2. Electrical wiring for solenoid valves is specified in Division 16 Sections. Coordinate electrical requirements and connections.
- C. Install thermostatic expansion valves as close as possible to evaporator.
1. If refrigerant distributors are used, install them directly on expansion-valve outlet.
  2. Install valve so diaphragm case is warmer than bulb.
  3. Secure bulb to clean, straight, horizontal section of suction line using two bulb straps. Do not mount bulb in a trap or at bottom of the line.
  4. If external equalizer lines are required, make connection where it will reflect suction-line pressure at bulb location.
- D. Install pressure-regulating and pressure relief valves as required by ASHRAE 15. Pipe pressure relief valve discharge to outside.

### 3.3 SPECIALTY APPLICATIONS

- A. Install liquid indicators in liquid line leaving condenser, in liquid line leaving receiver, and on leaving side of liquid solenoid valves.
- B. Install strainers immediately upstream from each automatic valve, including expansion valves, solenoid valves, hot-gas bypass valves, and compressor suction valves.
- C. Install strainers in main liquid line where multiple expansion valves with integral strainers are used.
- D. Install strainers in suction line of steel pipe.
- E. Install moisture-liquid indicators in liquid lines between filter-dryers and thermostatic expansion valves and in liquid line to receiver.
- F. Install pressure relief valves on ASME receivers; pipe discharge to outdoors.
- G. Install replaceable-core filter-dryers in vertical liquid line adjacent to receivers and before each solenoid valve.
- H. Install permanent filter-dryers in low-temperature systems, in systems using hermetic compressors, and before each solenoid valve.
- I. Install solenoid valves in liquid line of systems operating with single pump-out or pump-down compressor control, in liquid line of single or multiple evaporator systems, and in oil bleeder lines from flooded evaporators to stop flow of oil and refrigerant into suction line when system shuts down.
- J. Install receivers, sized to accommodate pump-down charge, on systems 5 tons and larger and on systems with long piping runs.
- K. Install flexible connectors at or near compressors where piping configuration does not absorb vibration.

### 3.4 PIPING INSTALLATION

- A. Install refrigerant piping according to ASHRAE 15.
- B. Install all refrigerant piping and fitting in a variable refrigerant volume (VRV / VRF) system in strict accordance with the equipment manufacturer's requirements. Only methods approved by the equipment manufacturer shall be utilized. All refrigerant pipe sizing shall be confirmed by the equipment manufacturer based on actual field routes prior to installation. Submit calculations to Engineer for review / record.
- C. Basic piping installation requirements are specified in Division 23 Section "Common Work Results for HVAC."
- D. Install piping as short and direct as possible, with a minimum number of joints, elbows, and fittings.

- E. Arrange piping to allow inspection and service of compressor and other equipment. Install valves and specialties in accessible locations to allow for service and inspection.
- F. Install piping with adequate clearance between pipe and adjacent walls and hangers or between pipes for insulation installation. Use sleeves through floors, walls, or ceilings, sized to permit installation of full-thickness insulation.
- G. Install copper tubing in rigid or flexible conduit in locations where copper tubing will be exposed to mechanical injury.
- H. Slope refrigerant piping as follows:
  - 1. Install horizontal hot-gas discharge piping with a uniform slope downward away from compressor.
  - 2. Install horizontal suction lines with a uniform slope downward to compressor.
  - 3. Install traps and double risers to entrain oil in vertical runs.
  - 4. Liquid lines may be installed level.
- I. Install bypass around moisture-liquid indicators in lines larger than NPS 2.
- J. Install unions to allow removal of solenoid valves, pressure-regulating valves, and expansion valves and at connections to compressors and evaporators.
- K. When brazing, remove solenoid-valve coils and sight glasses; also remove valve stems, seats, and packing, and accessible internal parts of refrigerant specialties. Do not apply heat near expansion valve bulb.
- L. Hanger, support, and anchor products are specified in Division 23 Section "Hangers and Supports."
- M. Install the following pipe attachments:
  - 1. Adjustable steel clevis hangers for individual horizontal runs less than 20 feet long.
  - 2. Roller hangers and spring hangers for individual horizontal runs 20 feet or longer.
  - 3. Pipe rollers for multiple horizontal runs 20 feet or longer, supported by a trapeze.
  - 4. Spring hangers to support vertical runs.
- N. Install hangers for copper tubing with the following maximum spacing and minimum rod sizes:
  - 1. NPS 1/2: Maximum span, 60 inches; minimum rod size, 1/4 inch.
  - 2. NPS 5/8: Maximum span, 60 inches; minimum rod size, 1/4 inch.
  - 3. NPS 1: Maximum span, 72 inches; minimum rod size, 1/4 inch.
  - 4. NPS 1-1/4: Maximum span, 96 inches; minimum rod size, 3/8 inch.
  - 5. NPS 1-1/2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
  - 6. NPS 2: Maximum span, 96 inches; minimum rod size, 3/8 inch.
  - 7. NPS 2-1/2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
  - 8. NPS 3: Maximum span, 10 feet; minimum rod size, 3/8 inch.
  - 9. NPS 4: Maximum span, 12 feet; minimum rod size, 1/2 inch.
- O. Install hangers for steel piping with the following maximum spacing and minimum rod sizes:

1. NPS 1/2: Maximum span, 84 inches; minimum rod size, 1/4 inch.
2. NPS 3/4: Maximum span, 84 inches; minimum rod size, 1/4 inch.
3. NPS 1: Maximum span, 84 inches; minimum rod size, 1/4 inch.
4. NPS 1-1/2: Maximum span, 108 inches; minimum rod size, 3/8 inch.
5. NPS 2: Maximum span, 10 feet; minimum rod size, 3/8 inch.
6. NPS 2-1/2: Maximum span, 11 feet; minimum rod size, 3/8 inch.
7. NPS 3: Maximum span, 12 feet; minimum rod size, 3/8 inch.
8. NPS 4: Maximum span, 14 feet; minimum rod size, 1/2 inch.

P. Support vertical runs at each floor.

### 3.5 PIPE JOINT CONSTRUCTION

- A. Braze joints according to Division 23 Section " Common Work Results for HVAC."
- B. Fill pipe and fittings with an inert gas (nitrogen or carbon dioxide) during brazing to prevent scale formation.

### 3.6 FIELD QUALITY CONTROL

- A. Test and inspect refrigerant piping according to ASME B31.5, Chapter VI.
  1. Test refrigerant piping, specialties, and receivers. Isolate compressor, condenser, evaporator, and safety devices from test pressure.
  2. Test high- and low-pressure side piping of each system at not less than the lower of the design pressure or the setting of pressure relief device protecting high and low side of system.
    - a. System shall maintain test pressure at the manifold gage throughout duration of test.
    - b. Test joints and fittings by brushing a small amount of soap and glycerine solution over joint.
    - c. Fill system with nitrogen to raise a test pressure of 150 psig or higher as required by authorities having jurisdiction.
    - d. Remake leaking joints using new materials, and retest until satisfactory results are achieved.

### 3.7 ADJUSTING

- A. Adjust thermostatic expansion valve to obtain proper evaporator superheat requirements.
- B. Adjust high- and low-pressure switch settings to avoid short cycling in response to fluctuating suction pressure.
- C. Adjust set-point temperature of the conditioned air or chilled-water controllers to the system design temperature.

- D. Perform the following adjustments before operating the refrigeration system, according to manufacturer's written instructions:
  - 1. Open shutoff valves in condenser water circuit.
  - 2. Check compressor oil level above center of sight glass.
  - 3. Open compressor suction and discharge valves.
  - 4. Open refrigerant valves, except bypass valves that are used for other purposes.
  - 5. Check compressor-motor alignment, and lubricate motors and bearings.

### 3.8 CLEANING

- A. Before installing copper tubing other than Type ACR, clean tubing and fittings with trichloroethylene.
- B. Replace core of filter-dryer after system has been adjusted and design flow rates and pressures are established.

### 3.9 SYSTEM CHARGING

- A. Charge system using the following procedures:
  - 1. Install core in filter-dryer after leak test but before evacuation.
  - 2. Evacuate entire refrigerant system with a vacuum pump to a vacuum of 500 micrometers. If vacuum holds for 12 hours, system is ready for charging.
  - 3. Break vacuum with refrigerant gas, allowing pressure to build up to 2 psig.
  - 4. Charge system with a new filter-dryer core in charging line. Provide full-operating charge.

END OF SECTION 232300