

SECTION 077100 ROOF SPECIALTIES AND ACCESSORIES

PART 1 - GENERAL

1.1 GENERAL REQUIREMENTS

- A. Work of this Section, as shown or specified, shall be in accordance with the requirements of the Contract Documents.

1.2 SECTION INCLUDES

- A. The Work of this Section includes all labor, materials, equipment and services necessary to complete the roof specialties and accessories as shown on the drawings and/or specified herein, including but not necessarily limited to the following:
 - 1. Aluminum gutters and downspouts.
 - 2. Aluminum copings.
 - 3. Roof hatches.
 - 4. Roof smoke vents.
 - 5. Prefabricated roof curbs.

1.3 RELATED SECTIONS

- A. Roofing - Section 075323.
- B. Sheet Metal Flashing - Section 076200.

1.4 SUBMITTALS

- A. Before any roof specialties and accessories are delivered to the job site, submit shop drawings showing profiles and anchoring devices.

1.5 PRODUCT HANDLING

- A. Protection: Use all means necessary to protect the materials of this Section before, during and after installation and to protect the installed work and materials of all other trades.
- B. Replacements: In the event of damage, immediately make all repairs and replacements necessary.

PART 2 - PRODUCTS

2.1 ALUMINUM GUTTERS AND DOWNSPOUTS

- A. Provide aluminum gutters and downspouts fabricated of formed aluminum, 0.050" thick, alloy 5005-H154, smooth, no pattern.
 - 1. Gutter Profile: Half-round, 6" diameter.
 - 2. Downspout: Corrugated round, 4" diameter.

- B. Gutters shall be manufactured in 10'-0" lengths, tapered and notched to provide a 1" telescoping lap joint and manufacturer's standard cover plate. Gutters shall be pre-punched at 12" o.c. to provide for thermal movement after installation.
 - 1. Provide manufacturer's standard support brackets and interior straps for installation at 24" o.c. Brackets shall be of a compatible material to gutter, with matching finish and color.
- C. Downspout shall be manufactured in 10'-0" lengths, rectangular closed-face with mitered elbows, factory offset on one end to provide for a 3/4" telescope joint. Downspout shall contain a factory mounted back, non-sealed to allow seepage of water in overflow conditions. Provide conductor heads as indicated.
 - 1. Elbows for downspouts shall be of welded construction, with matching finish applied after welding. Such finish shall be of quality equal to finish for non-welded parts. Grinding and spray painting of parts to match will not be permitted. Elbows shall be provided with a factory offset on its lower end to allow a 3/4" telescope joint.
 - 2. Provide manufacturer's standard wall brackets of compatible material to downspout with matching finish and color.
 - 3. Provide concrete splash blocks at all downspouts that do not connect to underground stormwater.
- D. High-Performance Organic Finish: AA-C12C42R1x (Chemical Finish: Cleaned with inhibited chemicals; Chemical Finish: Acid-chromate-fluoride-phosphate conversion coating; Organic Coating: As specified below). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturer's written instructions.
 - 1. Fluoropolymer Two-Coat System: Manufacturer's standard two-coat, thermocured system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight; complying with AAMA 2605.
 - 2. Custom color and gloss as selected by the Architect.

2.2 ALUMINUM COPINGS

- A. Fabricate of 0.063" thick aluminum alloy 5005-H154, smooth, no pattern.
- B. Provide concealed splice plates 12'-0" o.c. fabricated of 0.050" thick aluminum to match exposed aluminum; finished to match exposed aluminum.
- C. Provide prefabricated mitered and welded corner units.
- D. Provide galvanized steel anchor plates, anchors spaced 6'-0" o.c. and snap-lock coping design; all anchors concealed.
- E. High-Performance Organic Finish: AA-C12C42R1x (Chemical Finish: Cleaned with inhibited chemicals; Chemical Finish: Acid-chromate-fluoride-phosphate conversion coating; Organic Coating: As specified below). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturer's written instructions.
 - 1. Fluoropolymer Two-Coat System: Manufacturer's standard two-coat, thermocured system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight; complying with AAMA 2605.

2. Custom color and gloss as selected by the Architect.

- F. Provide units manufactured by OMG Roofing, or equal made by Cheney, Johns Manville or approved equal.

2.3 ROOF HATCH

- A. Provide thermally broken shop-primed, galvanized steel roof hatch units of sizes shown on drawings, with 1" rigid insulation at curbs and door and standard self-lifting mechanism. Provide manufacturer's standard hardware, including hold-open device, hinges, latch and operating handles for inside operation. Construct units for 40 lbs. per sq. ft. live load.
- B. Safety Railing System: Manufacturer's standard complete system including rails, clamps, fasteners, safety barrier at railing opening, and all accessories required for a complete installation.
 1. Height: 42 inches above finished roof deck.
 2. Test load per code requirements.
 3. Provide self-latching gate fabricated of same materials as safety railing system.
- C. Provide units manufactured by Bilco, Babcock-Davis, Milcor or approved equal.

2.4 SMOKE VENTS

- A. Provide shop primed galvanized steel heat and smoke vent units of sizes shown on drawings, with 1" rigid insulation at curbs and door, standard lifting mechanism and automatic heat and smoke sensitive release devices. Provide manufacturer's standard hardware including hold-open device, hinges, latch and operating handles for inside and outside operation.
- B. Provide units manufactured by Bilco, Babcock-Davis, Milcor or approved equal.

2.5 PREFABRICATED ROOF CURBS

- A. Provide manufacturer's standard shop fabricated units made of 14 ga. zinc coated steel factory primed with rust inhibitive primer and insulated with 1-1/2" thick fiberglass board. Provide units manufactured by Pate, Louvers & Dampers, Inc., Industrial Louvers, Inc., or approved equal.
- B. Reinforce units over 8'-0" long and units requiring reinforcement due to heavy loads by forming units of double-walled box-type construction with stiffeners of heavy gauge with flanges as required to provide sufficient rigidity and strength to withstand max. lateral forces in addition to super imposed vertical loads.
- C. Sloping Roof Decks: For deck slopes of 1" per ft. and more, fabricate curb units (except expansion joint curbs) to form a level top edge. Where slope is less than 1" per ft., and curb is used to support equipment with moving parts, or supports vertical elements such as gravity ventilators which are intended to be plumb, provide tapered wood nailers (treated wood) at top of curb units to form a level top edge.
- D. Provide treated wood nailer, not less than 1-5/8" thick and of the width shown, but not less than the width of the curb wall assembly. Anchor nailer securely to the top of the metal frame unit. Refer to Section 062000 of these specifications for pressure- treatment required for wood nailers.

- E. Provide 22 ga. galvanized steel curb liners; where required extend curb liners through deck construction to coordinate with work below.
- F. Provide 18 ga. galvanized steel cap flashing to cover a min. of 3" over roof flashing.
- G. Where curb units are shown to support shop fabricated items of equipment, do not proceed with fabrication of curb units until size or dimensions have been checked for coordination with equipment.

PART 3 - EXECUTION

3.1 INSPECTION

- A. Examine the areas and conditions where roof specialties and accessories are to be installed and correct any conditions detrimental to the proper and timely completion of the work. Do not proceed with the work until unsatisfactory conditions are corrected to permit proper installation of the work.

3.2 INSTALLATION

- A. General: Comply with manufacturer's instructions and recommendations. Coordinate with installation of roof deck and other substrates to receive accessory units, and with roof insulation, roofing and flashing; as required to ensure that each element of the work performs properly, and that combined elements are waterproof and weathertight. Anchor units securely to supporting structural substrates, adequate to withstand lateral and thermal stresses as well as inward and outward loading pressures.
- B. Isolation: Where metal surfaces of units are to be installed in contact with non-compatible metal or corrosive substrates, including wood, apply bituminous coating on concealed metal surfaces, or provide other permanent separation.
- C. Cap Flashing: Where cap flashing is required as component of accessory, install to provide adequate waterproof overlap with roofing or roof flashing (as counter flashing). Seal with thick bead of mastic sealant, except where overlap is indicated to be left open for ventilation.
- D. Operational Units: Test operational units with operable components. Clean and lubricate joints and hardware. Adjust for proper operation.

3.3 CLEANING AND PROTECTION

- A. Clean exposed metal surfaces in accordance with manufacturer's instructions. Touch up damaged metal coatings.

END OF SECTION 077100